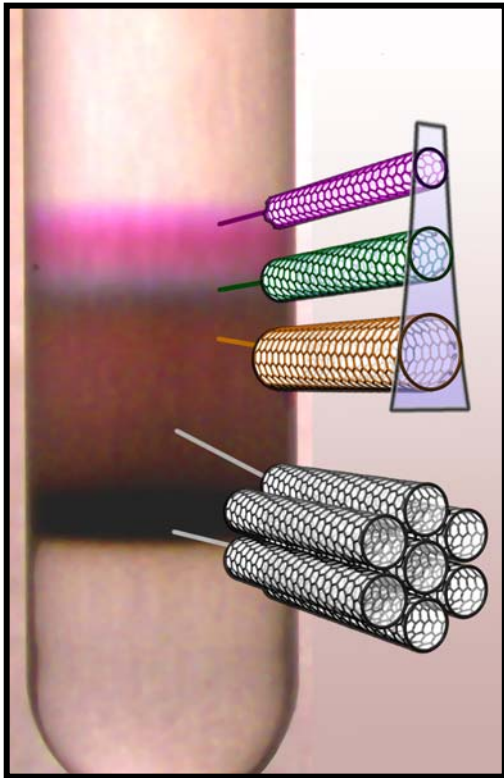


Sorting single-walled carbon nanotubes by their physical and electronic structure using density differentiation



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Evanston, IL 60208-3108, USA

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E-mail: m-hersam@northwestern.edu

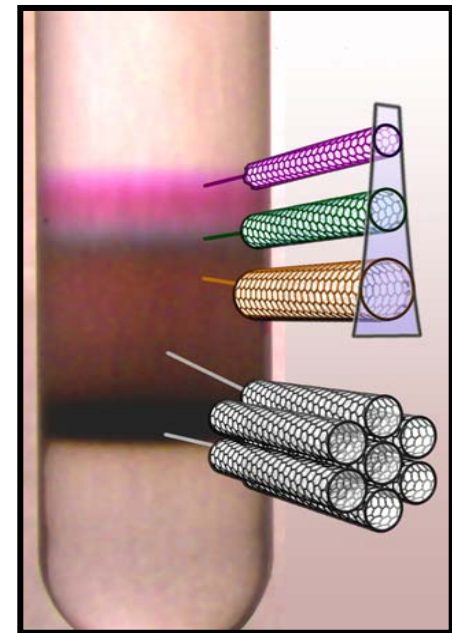
<http://www.hersam-group.northwestern.edu/>

**3rd NASA-NIST Workshop
on Nanotube Measurements**

**Gaithersburg, Maryland
September 26, 2007**

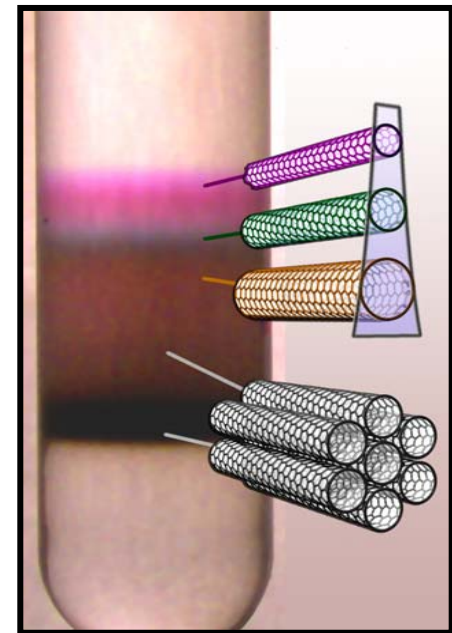
Outline

- Motivation and background information
- Density gradient centrifugation of DNA encapsulated SWNTs
- Density gradient centrifugation of surfactant encapsulated SWNTs
- Applications and commercialization



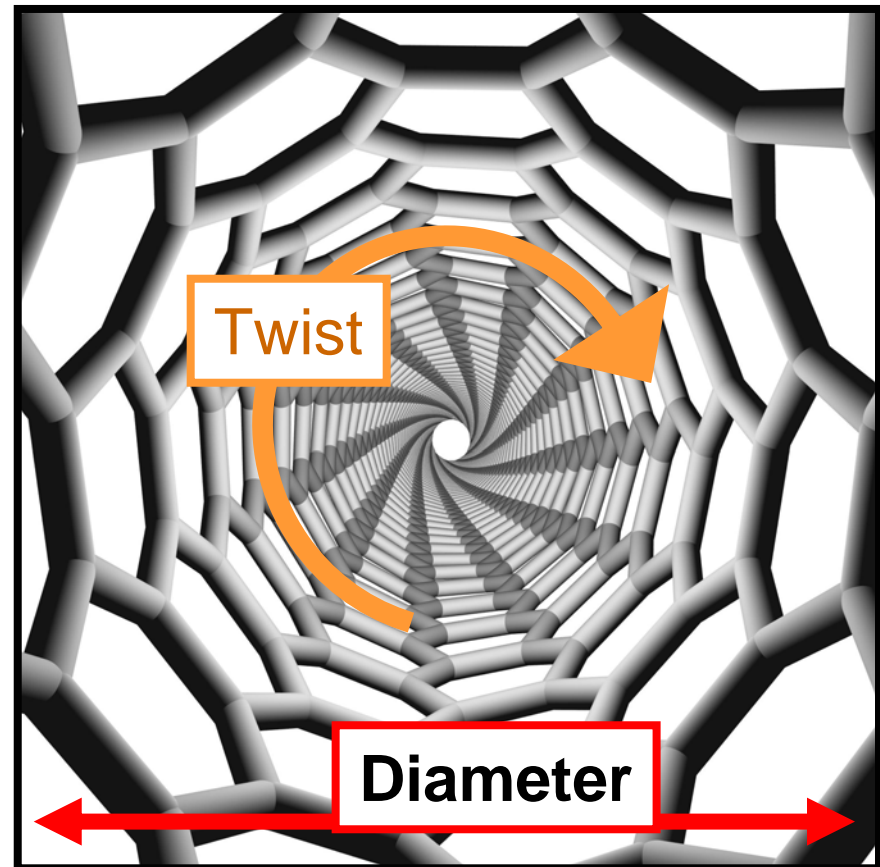
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Carbon Nanotube Polydispersity

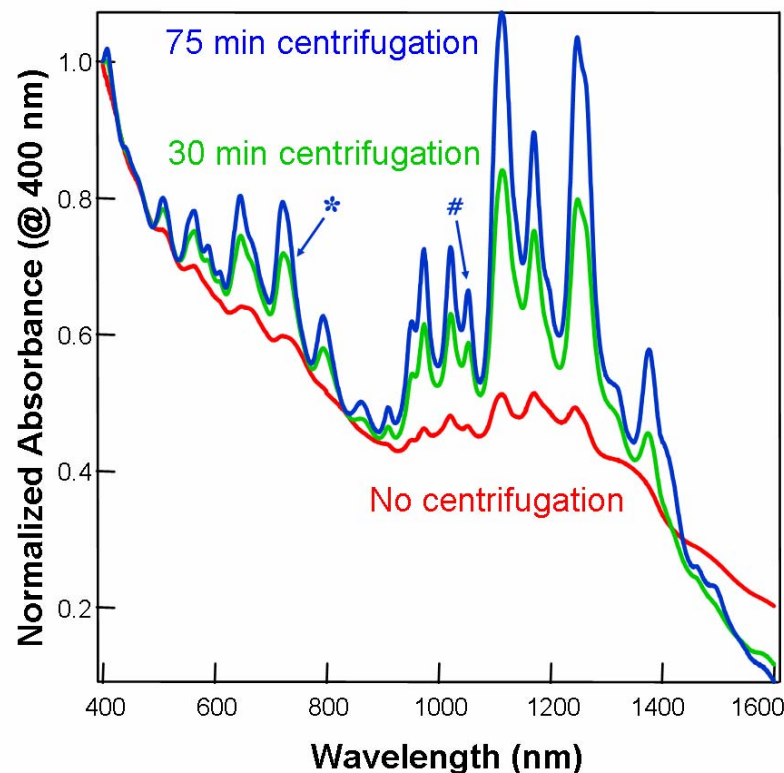
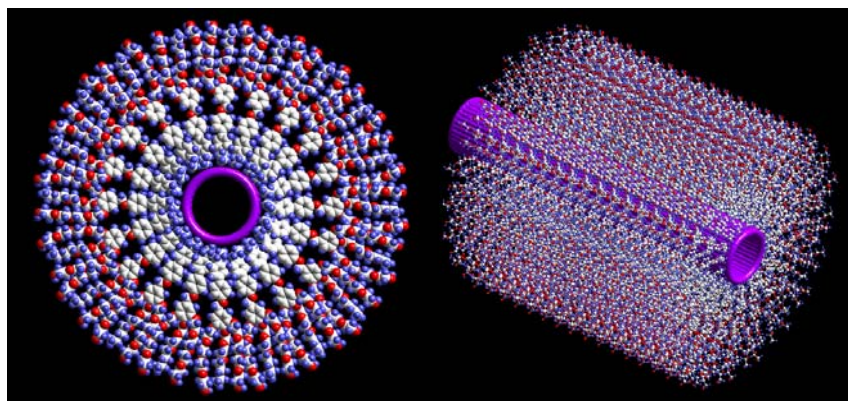
- **Many** chiralities are produced during current methods of SWNT synthesis.
- **Chirality (twist and diameter)** **determine electronic and optical properties.**
- Bulk quantities of carbon nanotubes pure in one chirality would likely enable:
 - SWNT optical amplifiers
 - SWNT thin film transistors
 - SWNT transparent conductors
 - SWNT multi-analyte biosensors



Conventional Centrifugation of SWNTs

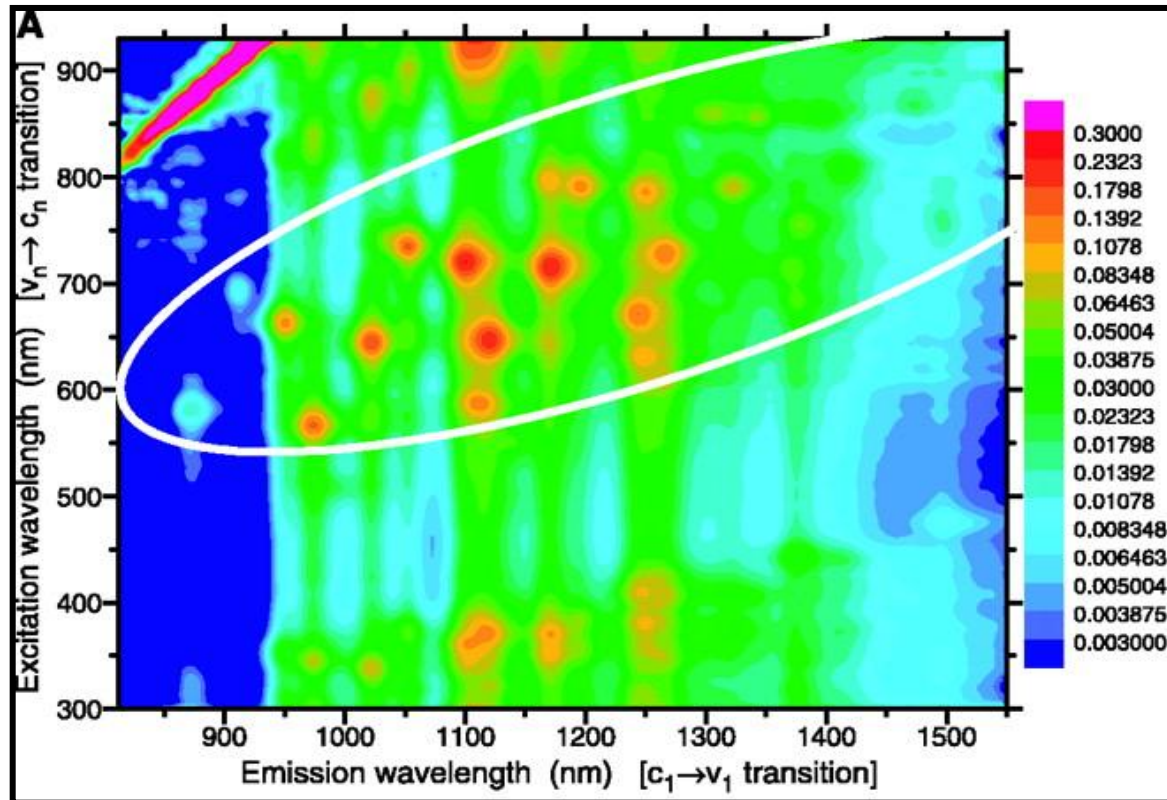
Nano Letters, 3, 1549 (2003).

- Raw SWNTs are suspended in an amphiphilic surfactant (e.g., sodium dodecyl sulfate, DNA, sodium cholate, etc.) in heavy water by horn ultrasonication.
- Aggregations of nanotubes are removed by centrifugation.



The nanotube optical absorbance and fluorescence spectra become sharper as bundles are removed by centrifugation.

Conventional Centrifugation Removes Bundles but Polydispersity Remains



¹ M.J. O'Connell et al.,
Science **297**, 2002.

² S. Bachilo et al.,
Science **298**, 2002.

³ A. Hagen et al., *Nano Lett.* **3**, 2003.

⁴ J-S. Lauret et al., *PRL* **90**, 2003.

Each peak in the PL spectrum
represents a different
SWNT chirality.



A clear need exists for sorting
SWNTs by their physical and
electronic structure

Previous Strategies for Sorting SWNTs

- Metallic-semiconducting isolation
 - ◆ Dielectrophoresis¹ (electrical)
 - ◆ Chemical reactivity^{2,3} (chemical)
 - ◆ Anion exchange⁵ (charge)
 - ◆ Controlled electrical breakdown⁴ (electrical)
- Diameter sensitivity
 - ◆ Anion exchange⁵ (charge)

¹ R. Krupke *et al. Science* **301**, 2003.

² M. S. Strano *et al. Science* **301**, 2003.

³ G. G. Samsonidze, *Appl. Phys. Lett.* **85**, 2004.

⁴ P.G. Collins, M.S. Arnold, P. Avouris, *Science*, 2001.

⁵ M. Zheng *et al. Nature Mater.* **2**, 2003.

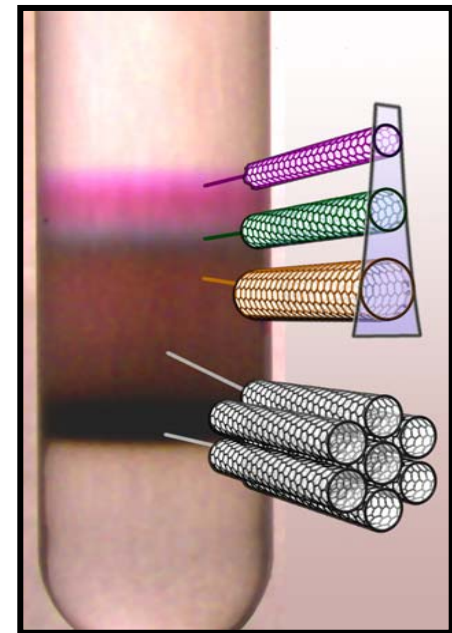
Desired Attributes of a SWNT Purification Process

- Scalable
- Compatible with SWNTs of all lengths and diameters
- Utilizes non-covalent/reversible functionalization
- Iteratively repeatable
- Economical

We found that none of the pre-existing purification strategies sufficiently met all of these criteria.

Outline

- Motivation and background information
- Density gradient centrifugation of DNA encapsulated SWNTs
- Density gradient centrifugation of surfactant encapsulated SWNTs
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SWNT Density as a Function of Diameter

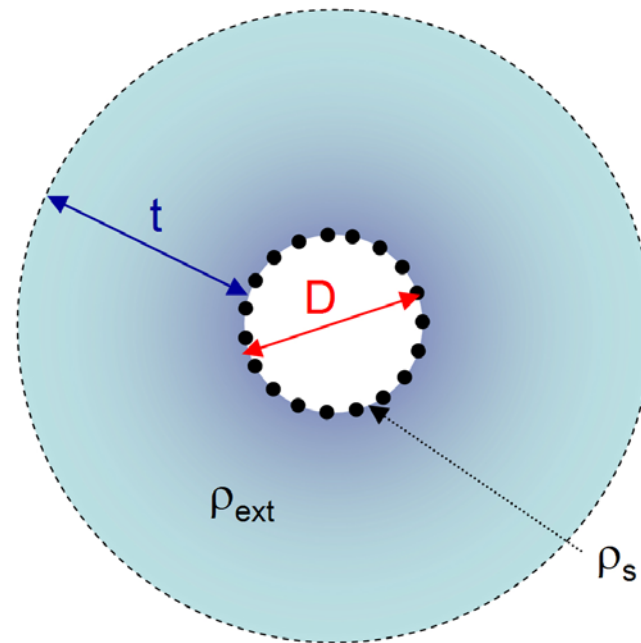
Nano Letters, **5**, 713 (2005).

Without external
functionalization/hydration:

$$\rho_{NT} := \frac{4 \rho_s}{D}$$

Including external
functionalization/hydration:

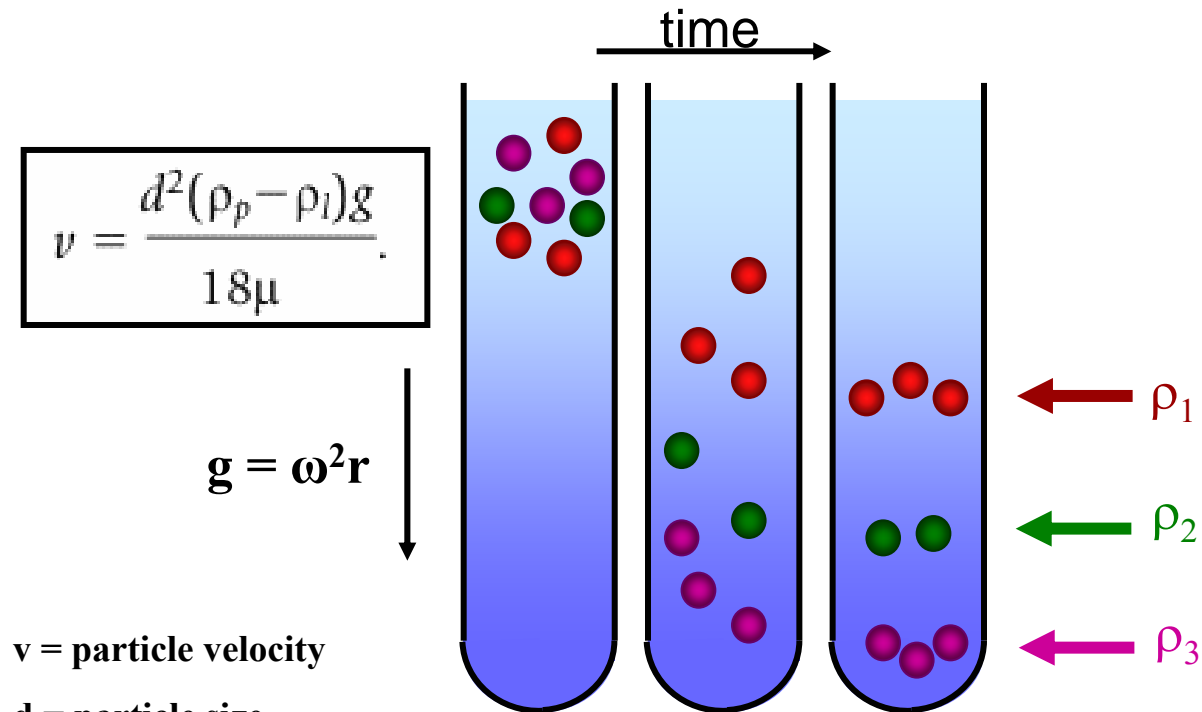
$$\rho_{NT} := \frac{\rho_s \pi D + \rho_{ext} \pi \left(\left(\frac{D}{2} + t \right)^2 - \frac{D^2}{4} \right)}{\pi \left(\frac{D}{2} + t \right)^2}$$



For small diameters, SWNT density was expected to vary
by $< 1\%$ between adjacent SWNT diameters.

Separation in Density Gradients

Nano Letters, 5, 713 (2005).



v = particle velocity

d = particle size

μ = viscosity

g = centrifugal force

r = density

A preformed density gradient is used,
and particles move towards
equilibrium, where their density
matches that of the local density of
the gradient.

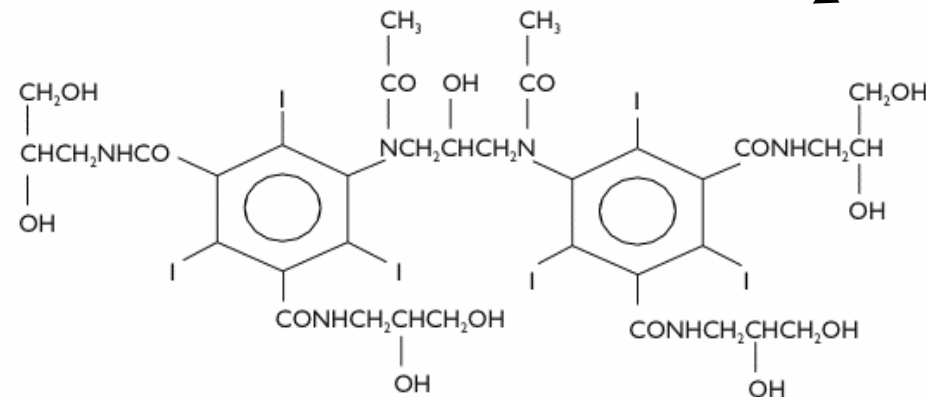
Density Gradient Media

Nano Letters, **5**, 713 (2005).

Table 8.1. Buoyant density (g/ml^{-1}) of macromolecules in density gradient media

Macromolecule	CsCl	Cs ₂ SO ₄	Metrizamide	Nycodenz [®]	Iodixanol
Native DNA	1.71	1.43	1.12	1.13	1.12
Denatured DNA	1.73	1.45	1.14	1.17	1.16
RNA	>1.9	1.64	1.17	1.18	1.18
Polysaccharides	1.62		1.28	1.29	
Proteins	1.3	1.3	1.27	1.27	1.26
Proteoglycans		1.46			

Data from Ford and Rickwood (1983), Rickwood (1992) and Rickwood and Patel (1996).



DNA-Wrapped Carbon Nanotubes

- Single-stranded DNA

 - 1 mg ssDNA: 1 mg NT: 1 mL 0.1 M NaCl -- ultrasonicate

- ❖ Sequences 20-60 bases long, rich in G,C, and T work best

 - We use GT₍₂₀₎

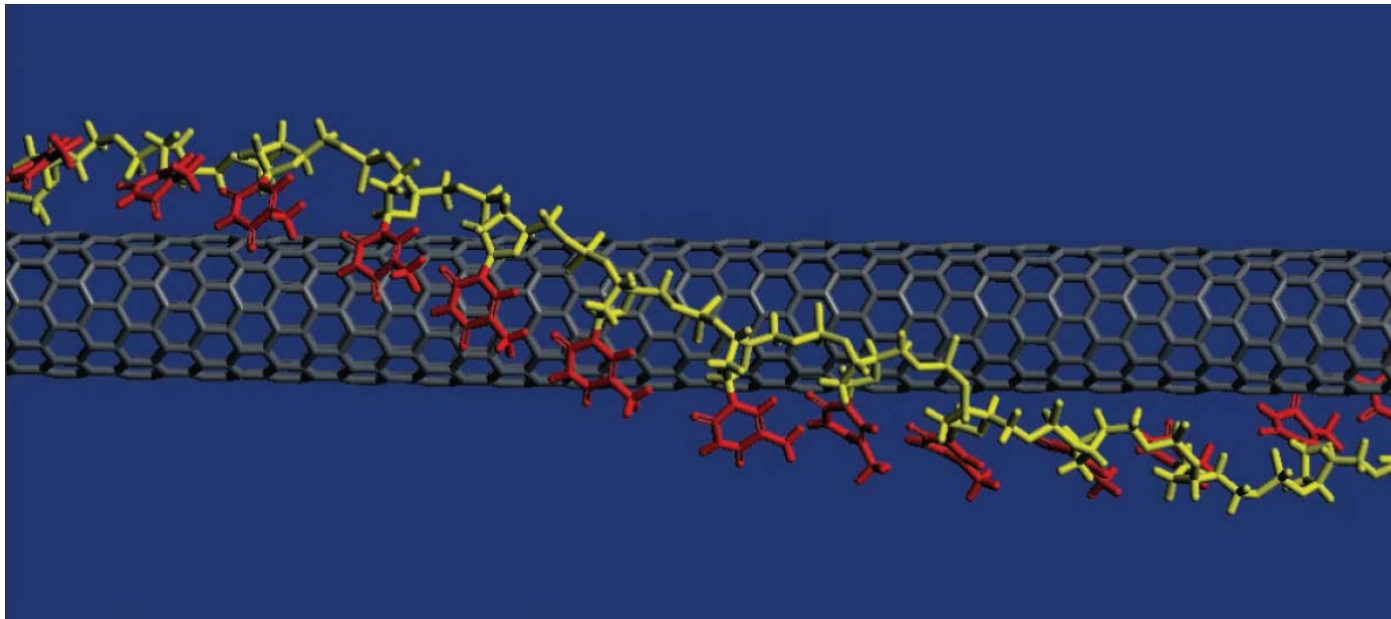
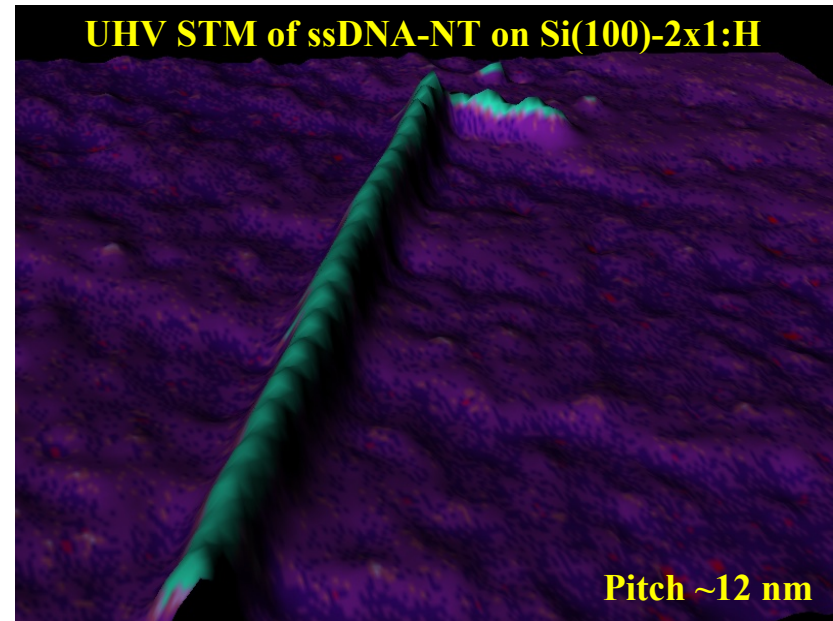
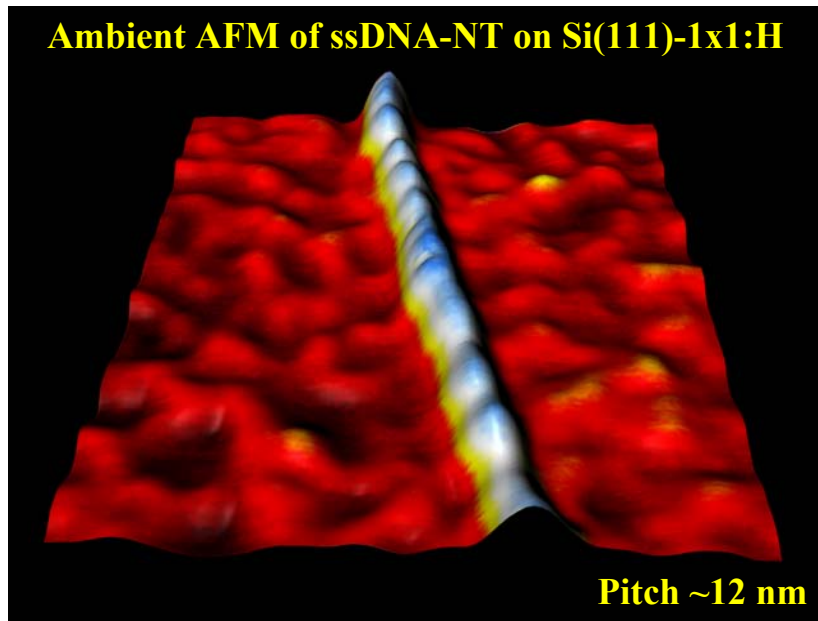


Figure and method from M. Zheng *et al. Nature Materials* 2003.

Imaging DNA-Wrapped SWNTs

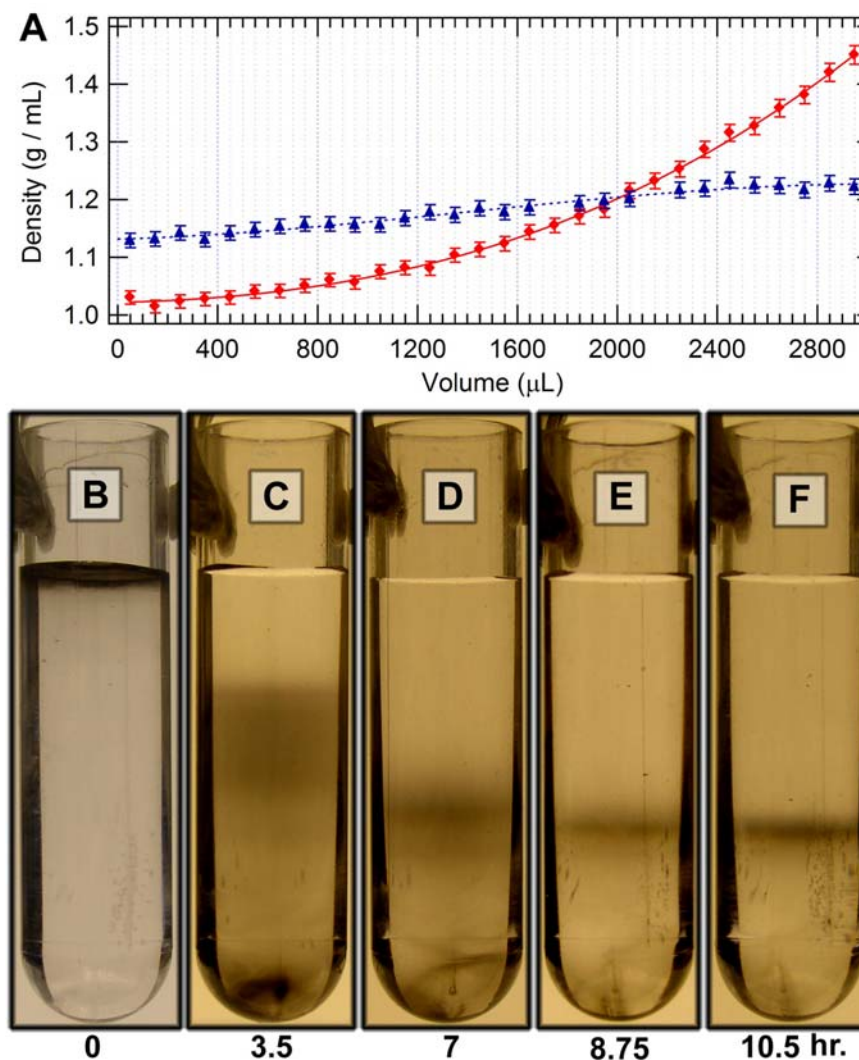


- Scanning probe microscopy images are consistent with the proposed helical wrapping of DNA around the SWNT.

Density Gradient Ultracentrifugation (DGU)

Nano Letters, **5**, 713 (2005).

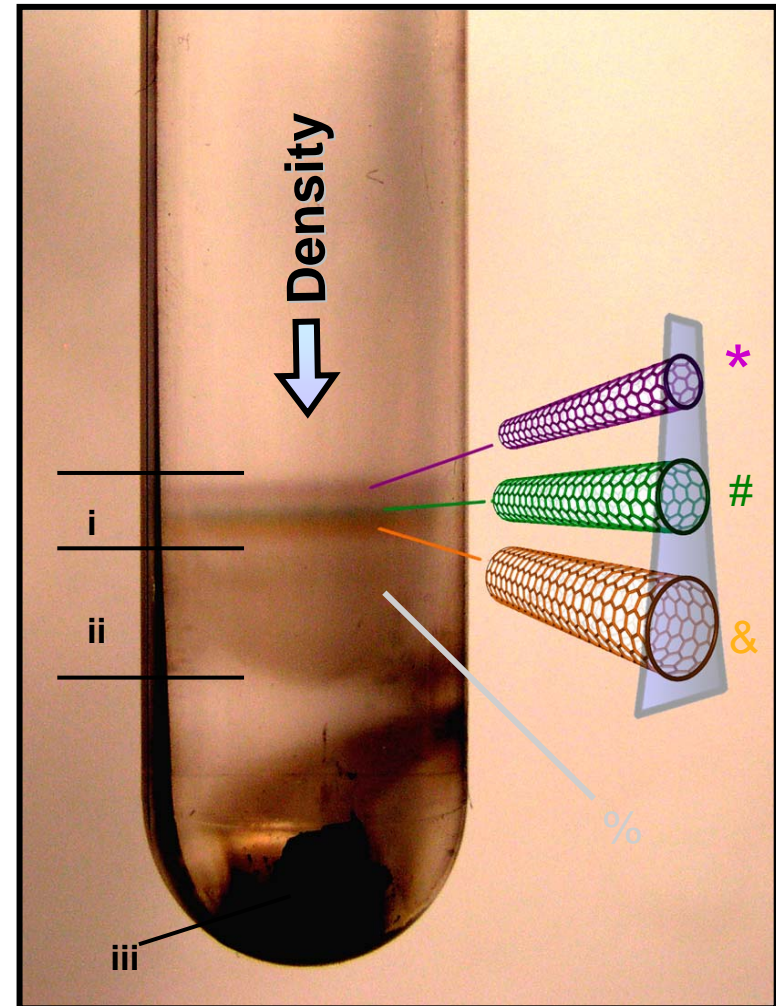
- Centrifugation at 174,000 g (64,000 rpm) for 10.5 hours.
- Density gradient formed using iodixanol and heavy water.
- DNA-wrapped nanotubes are stable in iodixinol.
- ❖ Initially, the SWNTs separate by sedimentation velocity.
- ❖ Then, as they approach their isopycnic point, they separate by density.
- ❖ The density gradient becomes steeper with time.



Resulting Separation

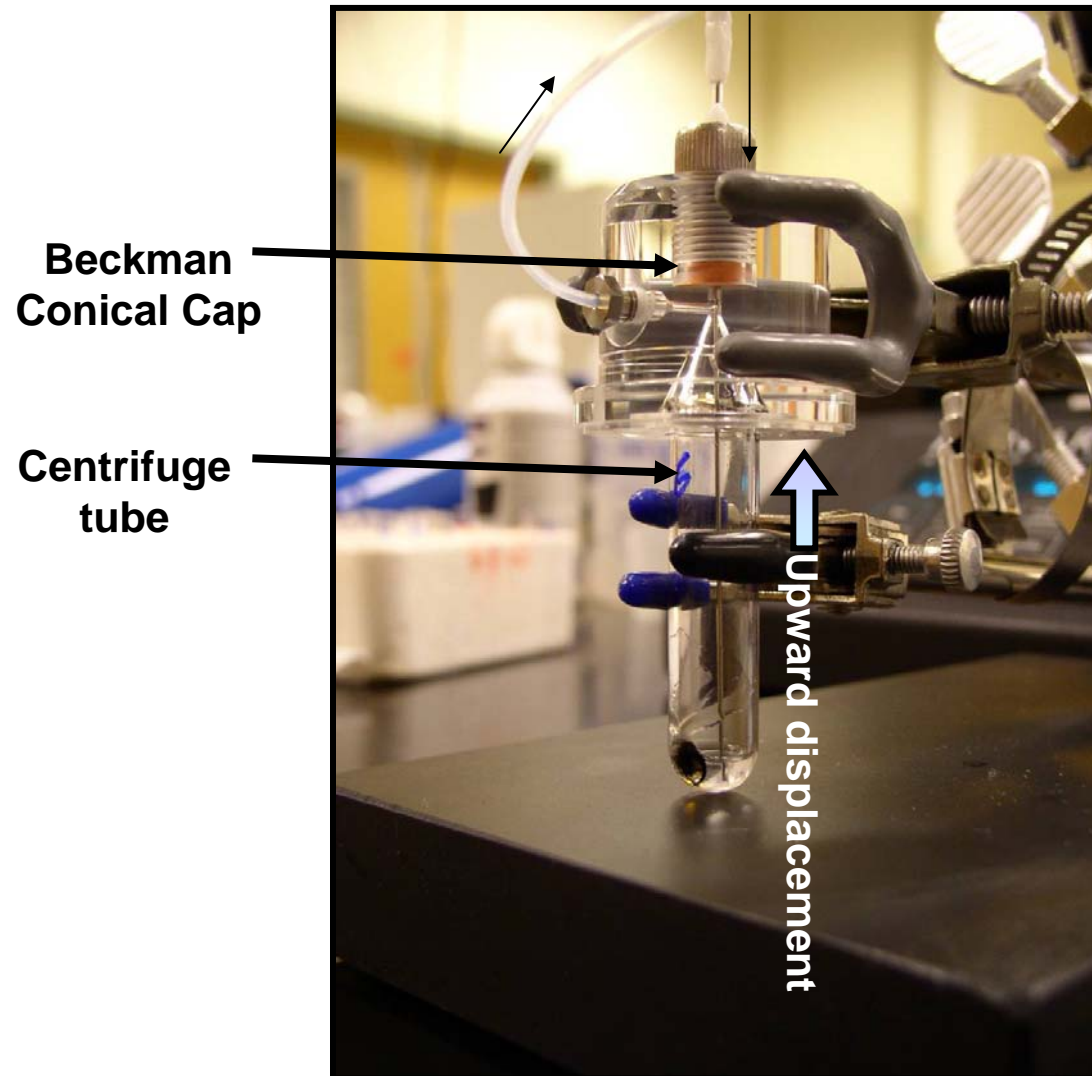
Nano Letters, 5, 713 (2005).

- After 10.5 hours, the NTs have separated into three regions (i-iii).
- (i) Colored bands – isolated, fully functionalized nanotubes separated by physical and electronic structure ($1.11\text{--}1.17\text{ g cm}^{-3}$)
- (ii) Grey colorless region – bundled or partially functionalized nanotubes / no separation by structure observed ($> 1.17\text{ g cm}^{-3}$)
- (iii) Pellet – large aggregates and insoluble material



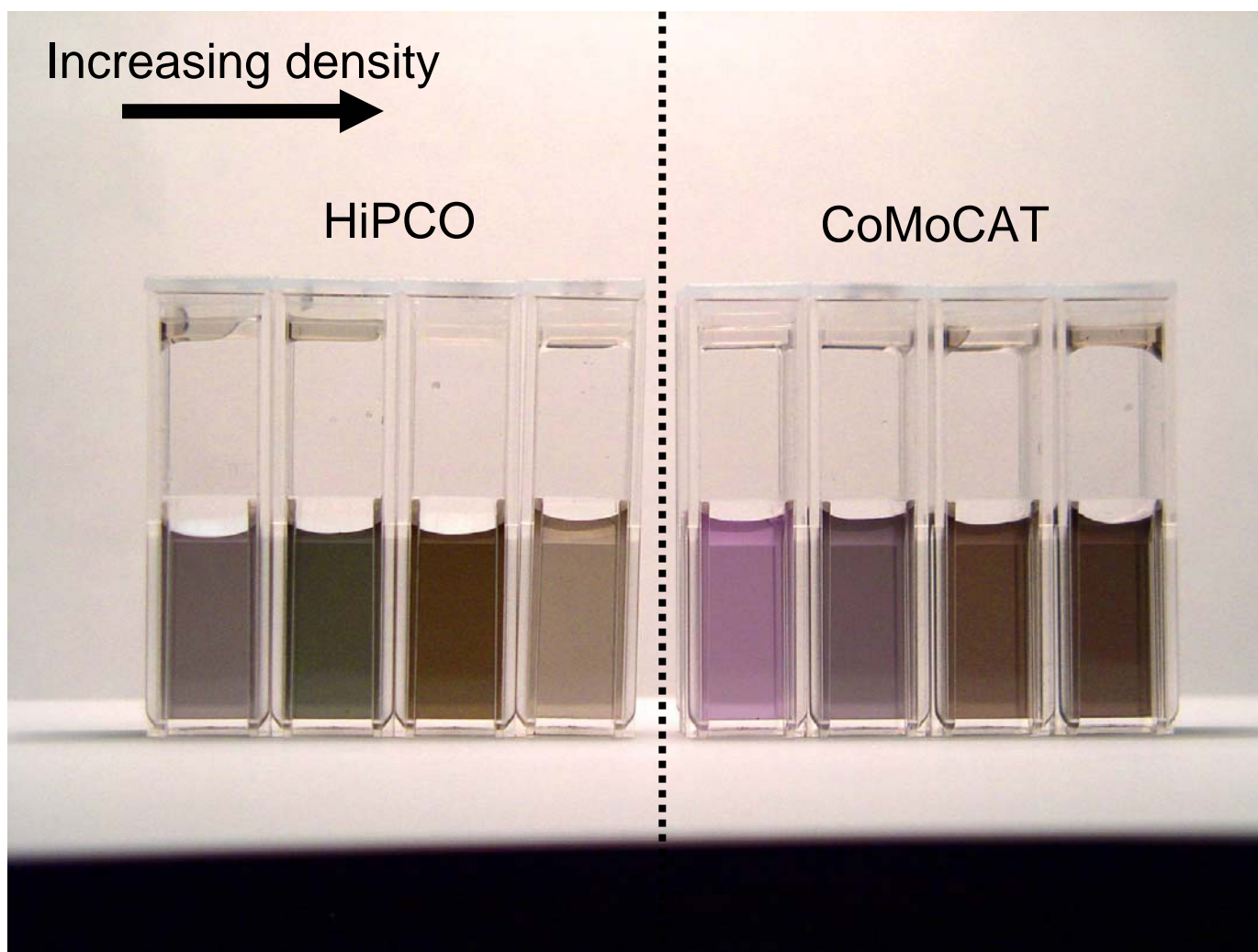
Fractionation

Nano Letters, **5**, 713 (2005).



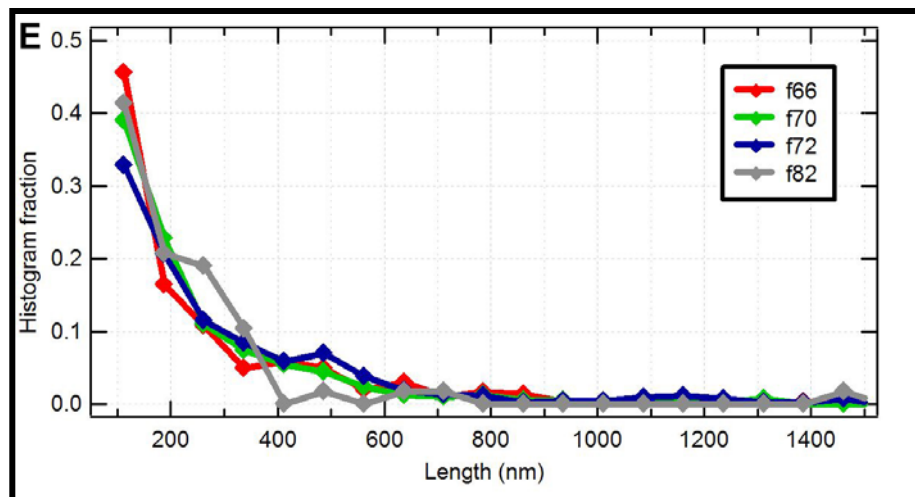
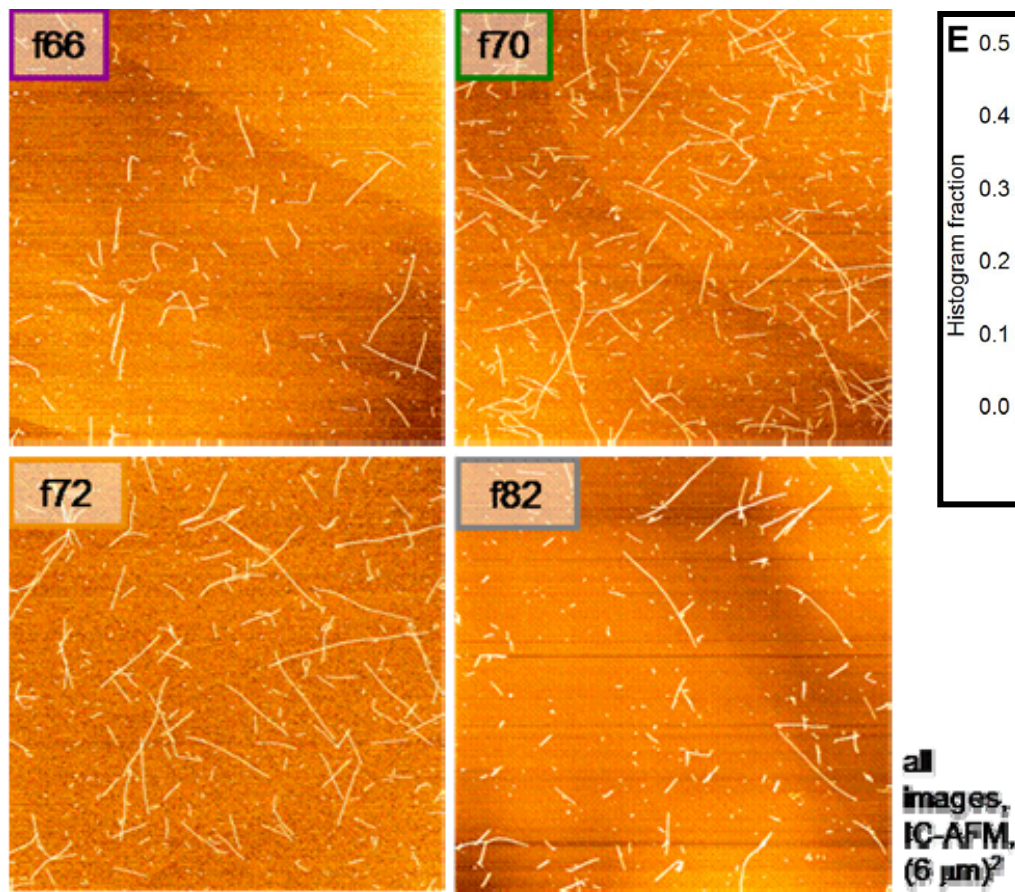
Resulting Fractions

Nano Letters, **5**, 713 (2005).



No Length Dependence

Nano Letters, **5**, 713 (2005).



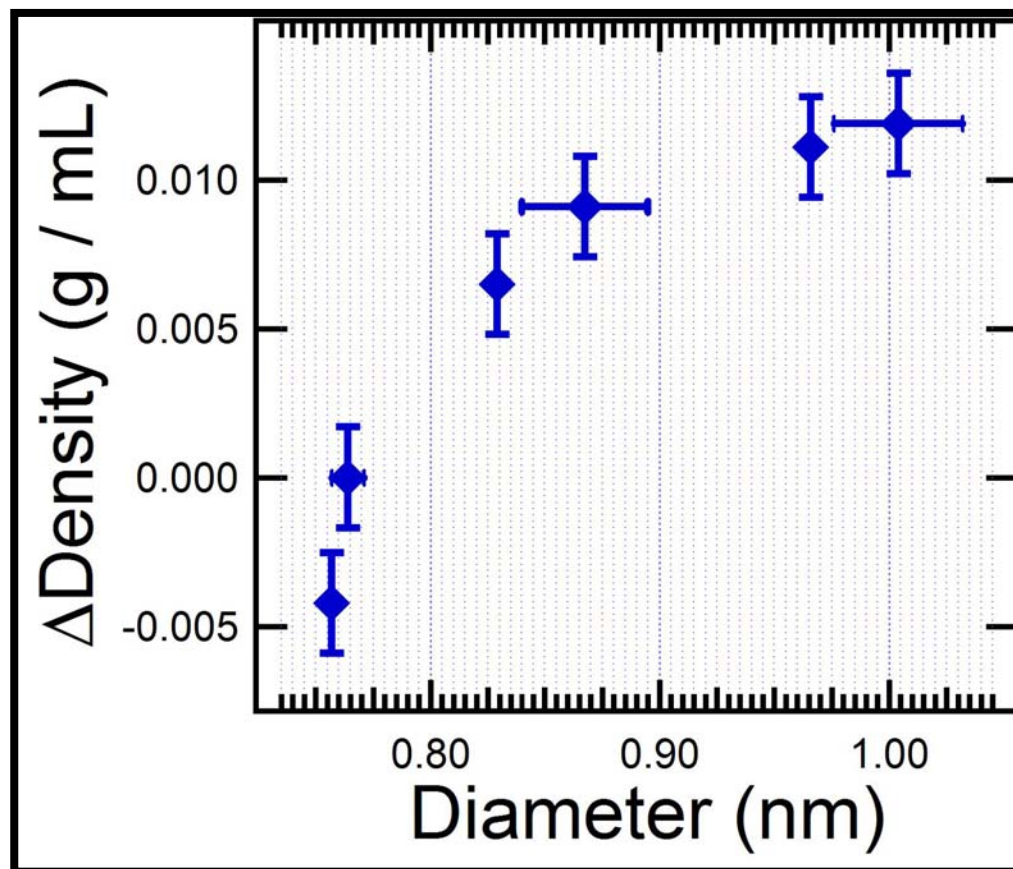
Similar length distributions were observed throughout regions i and ii (the colored bands and the grey region) of the density gradient.

Quantification of Separation by Diameter

Nano Letters, **5**, 713 (2005).

λ_{11s} (nm)	Chiralities	Diameters (Å)
929	(9, 1)	7.57
991	(6, 5), (8, 3)	7.57, 7.71
1040	(7, 5)	8.29
1134	(8, 4), (7, 6)	8.40, 8.95
1199	(8, 6)	9.66
1273	(9, 5), (8, 7)	9.76, 10.32

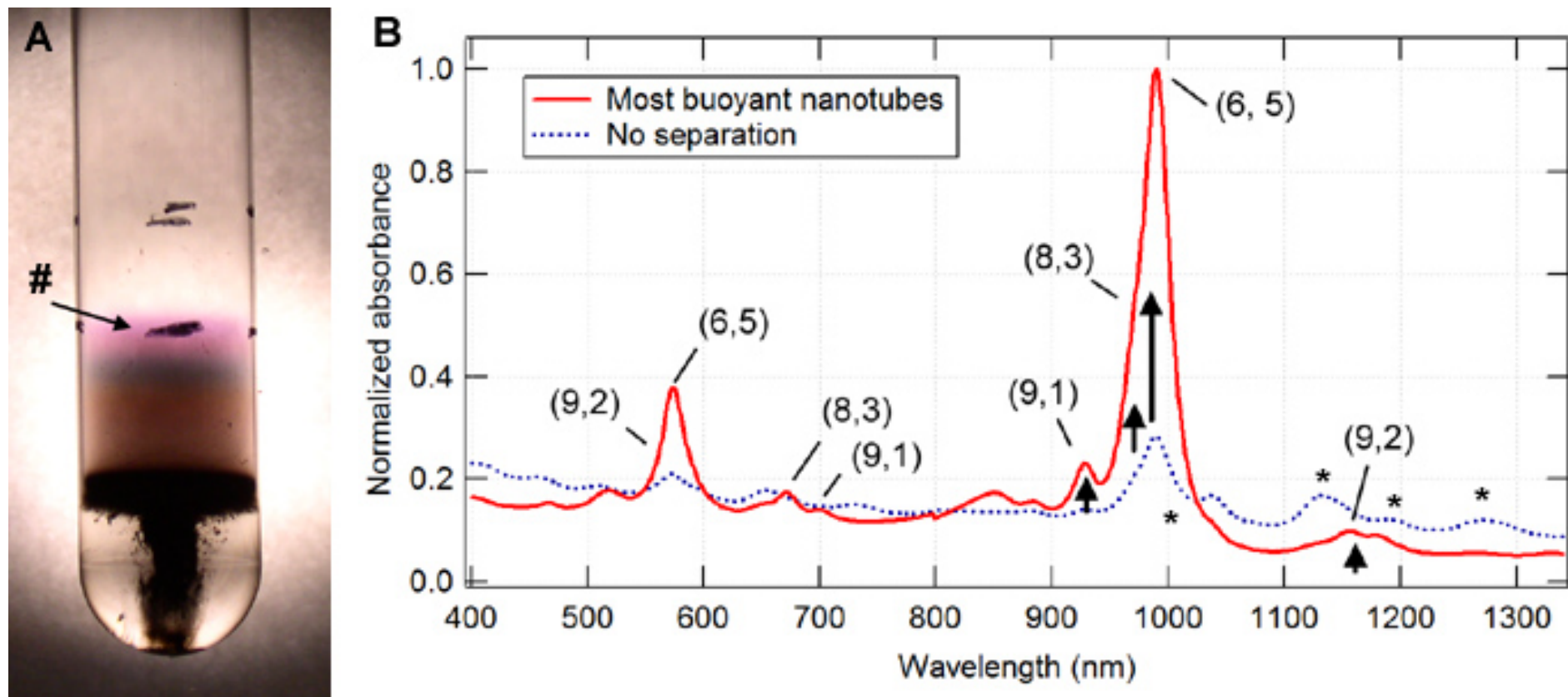
$$\rho_{NT} := \frac{\rho_s \pi D + \rho_{ext} \pi \left(\left(\frac{D}{2} + t \right)^2 - \frac{D^2}{4} \right)}{\pi \left(\frac{D}{2} + t \right)^2}$$



- Separation is most efficient for small SWNT diameters

Separation in a Shallow Gradient

Nano Letters, **5**, 713 (2005).



Spectra before (dotted blue line) and after (solid red line) selecting for CoMoCAT-grown SWNTs 7.6 Å in diameter using density gradient centrifugation.

Optical Properties of Chirality-Enriched SWNTs

Collaboration with Tobias Hertel (Vanderbilt Univ.) and Daniel Resasco (Univ. of Oklahoma)

J. Phys. Chem. C 2007, 111, 3831–3835

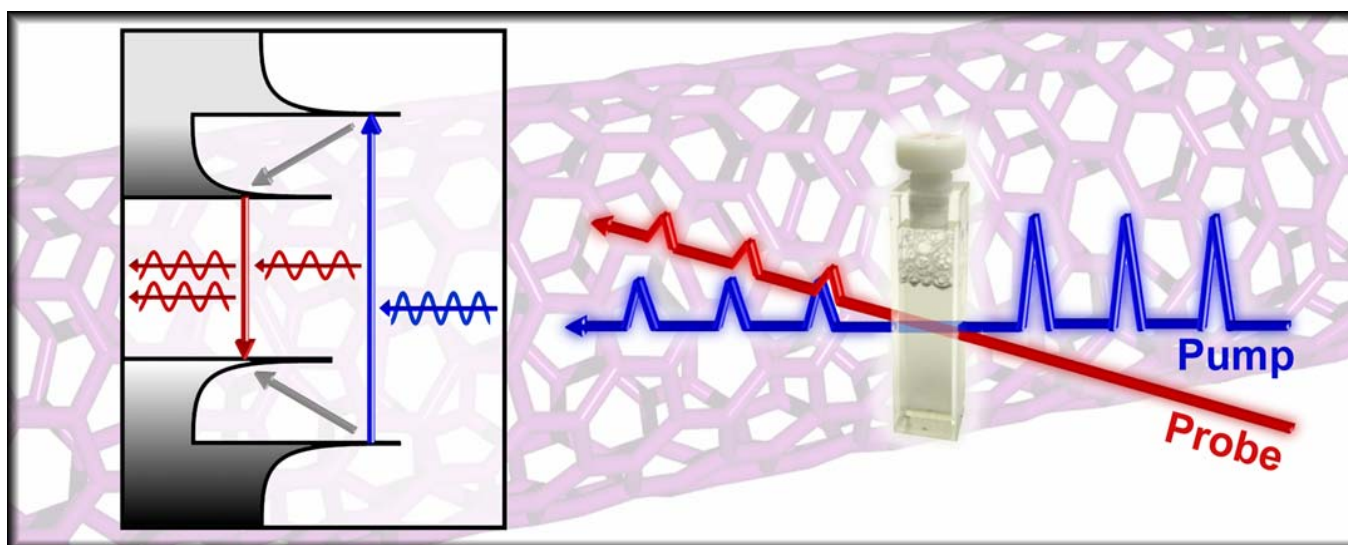
3831

Pump-Probe Spectroscopy of Exciton Dynamics in (6,5) Carbon Nanotubes

Zipeng Zhu,[†] Jared Crochet,[†] Michael S. Arnold,[‡] Mark C. Hersam,[‡] Hendrik Ulbricht,[§]
Daniel Resasco,^{||} and Tobias Hertel^{*,†,⊥}

Vanderbilt Institute of Nanoscale Science and Engineering, Department of Physics and Astronomy, Vanderbilt University, Nashville, Tennessee, Department of Materials Science and Engineering, Northwestern University, Evanston, Illinois, Institute for Experimental Physics, University of Vienna, Vienna, Austria, and School of Chemical Engineering and Materials Science, University of Oklahoma, Norman, Oklahoma

Received: October 23, 2006; In Final Form: December 19, 2006



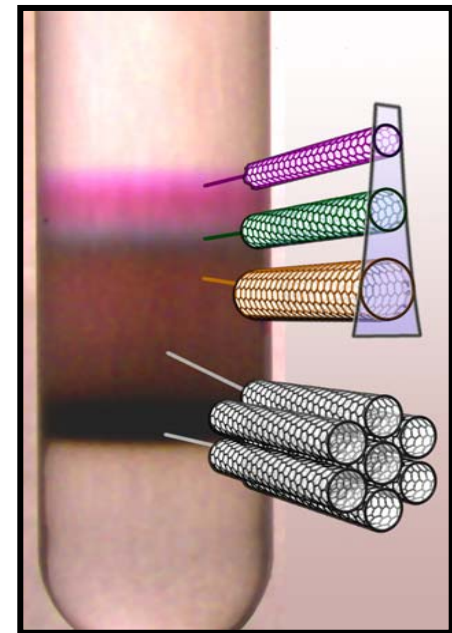
Desired Attributes of a SWNT Purification Process

How does density gradient centrifugation of DNA/SWNTs stand up to our criteria?

- Scalable (YES)
- Compatible with SWNTs of all lengths (YES) and diameters (**NO**)
- Utilizes non-covalent (YES) / reversible (**NO**) functionalization
- Iteratively repeatable (**NO**)
- Economical (**NO**)

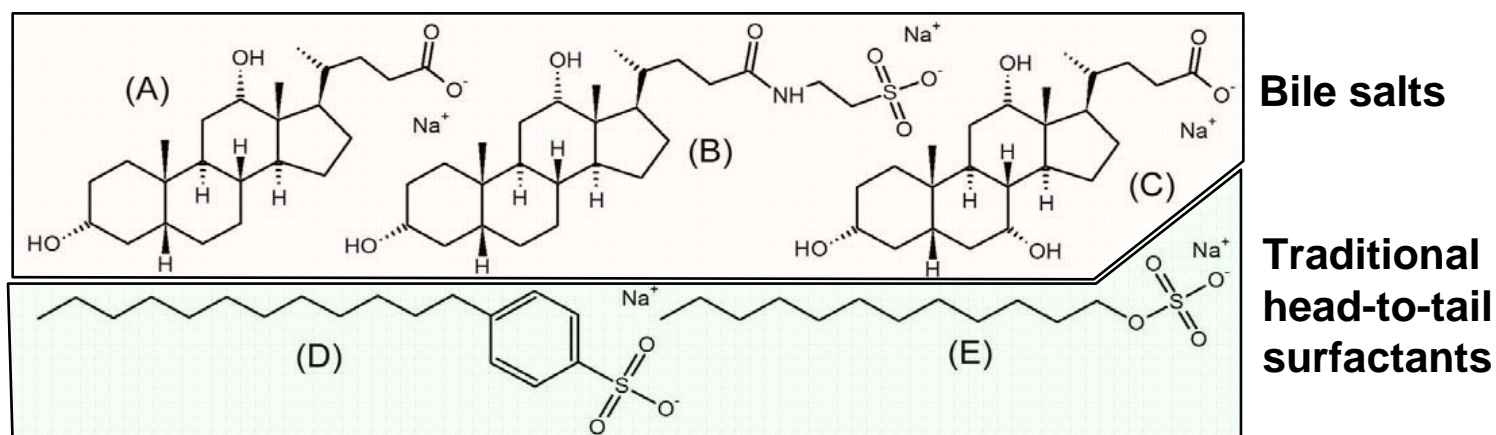
Outline

- Motivation and background information
- Density gradient centrifugation of DNA encapsulated SWNTs
- Density gradient centrifugation of surfactant encapsulated SWNTs
- Applications and commercialization

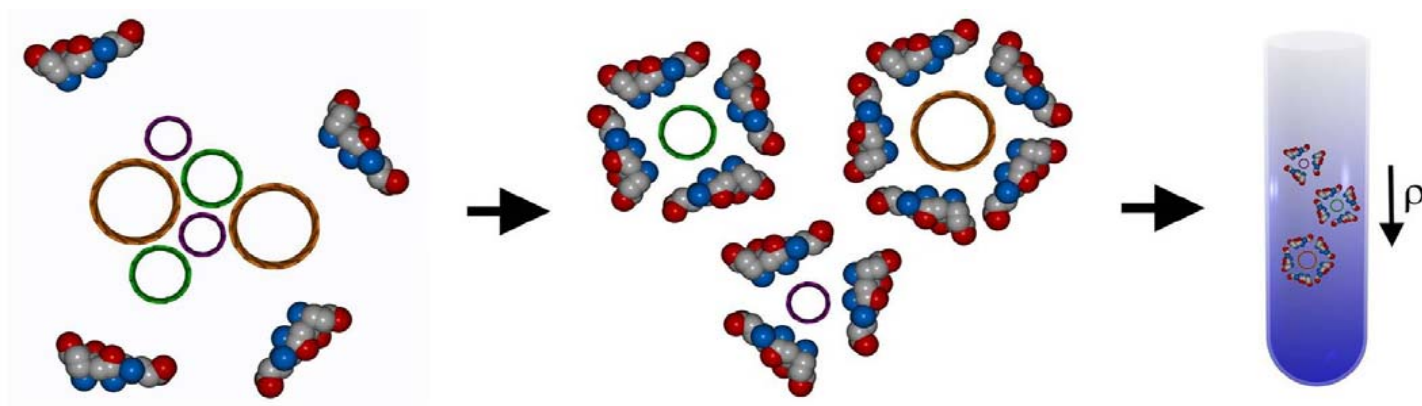


Surfactants

Nature Nanotechnology, **1**, 60 (2006).



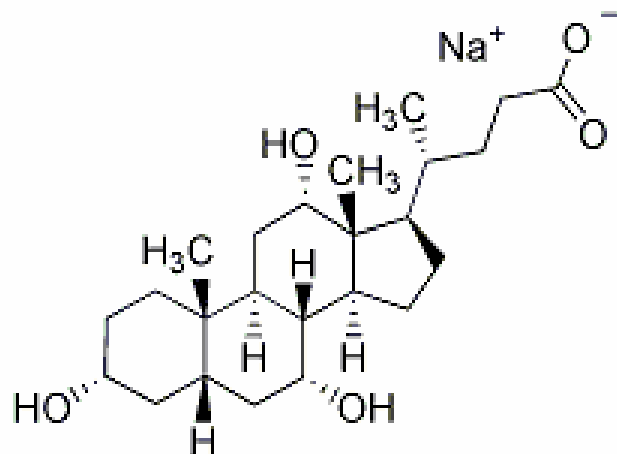
(A) Sodium deoxycholate **(B)** sodium taurodeoxycholate **(C)** sodium cholate
(D) sodium dodecylbenzene sulfonate (SDDBS) **(E)** sodium dodecyl sulfate (SDS)



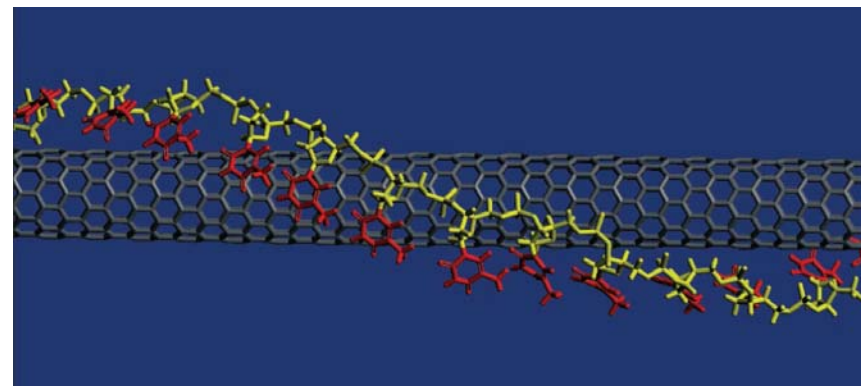
Dispersion and density gradient centrifugation of sodium cholate encapsulated SWNTs of various diameters

Sodium Cholate versus DNA

Nature Nanotechnology, 1, 60 (2006).



Sodium cholate

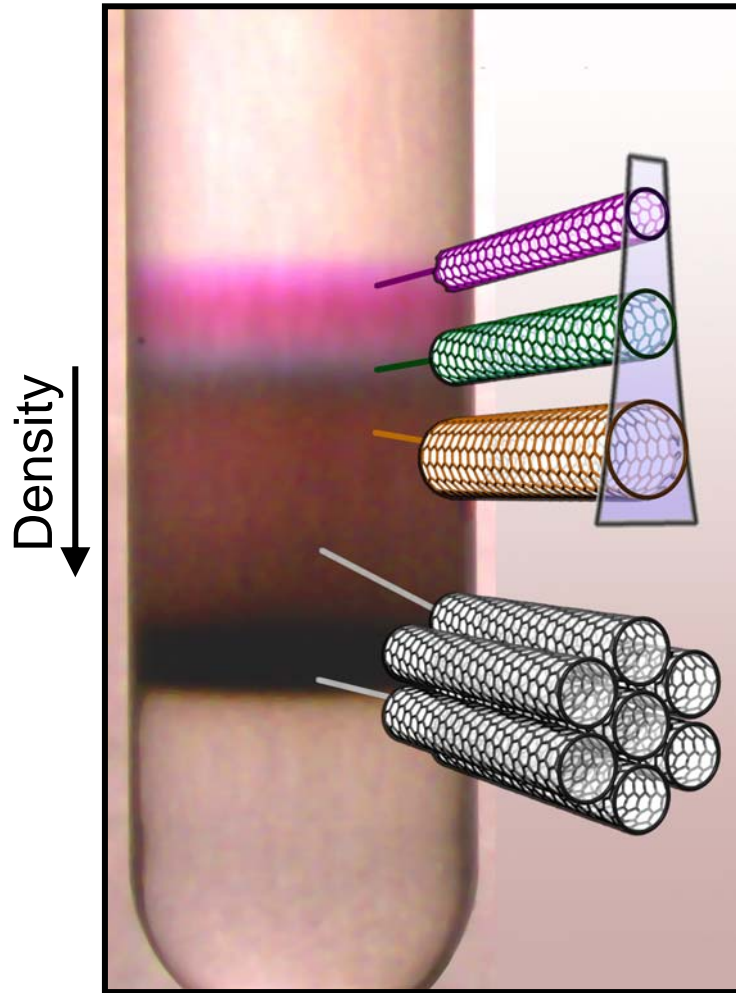


Single-stranded DNA

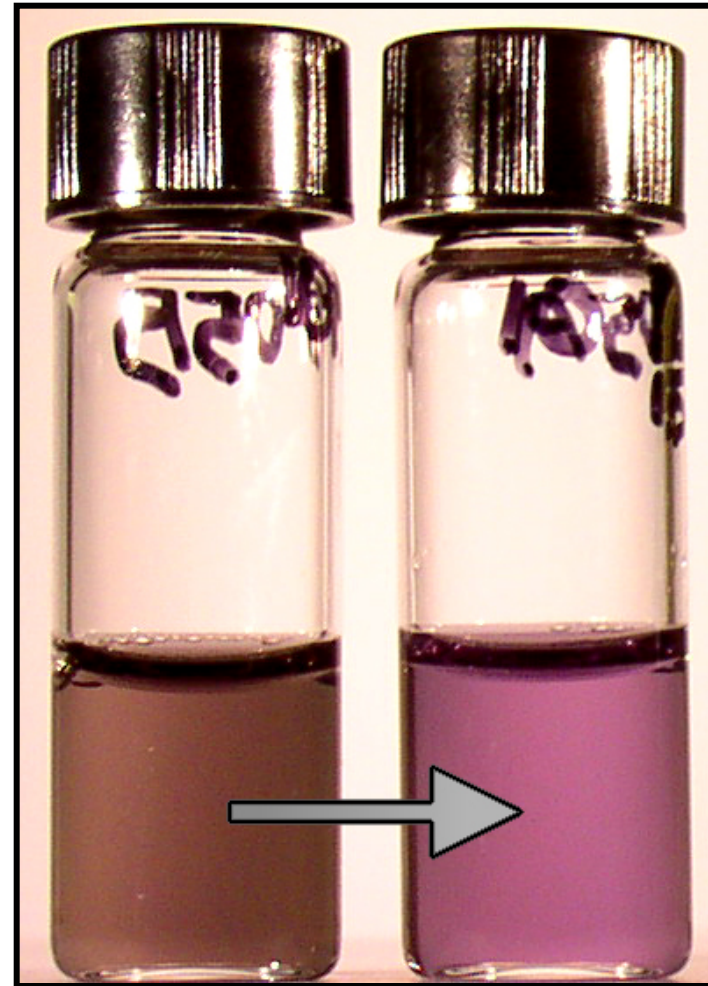
• \$0.62/g (100 g scale)	-----	• \$2242.80/g (largest offered, 150 mg scale)
-----------------------------	-------	--

- | | | |
|--|-------|---|
| • Reversible encapsulation | ----- | • Irreversible wrapping? |
| • Can solubilize nanotubes
of various diameters | ----- | • Most efficiently wraps SWNTs
near 0.7-1.0 nm in diameter |

Density Gradient Centrifugation with Sodium Cholate



Sodium cholate encapsulated SWNTs after
density gradient centrifugation



Initial material and isolated of the purple layer
(dominated by the (6, 5) chirality)

Resulting Fractions

Nature Nanotechnology, 1, 60 (2006).

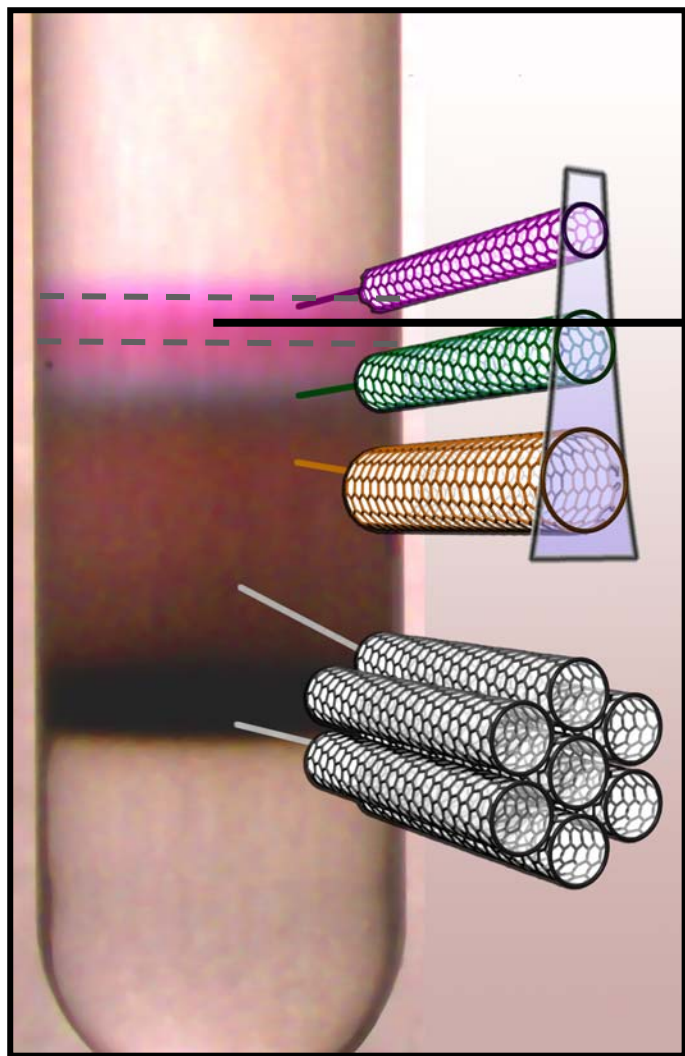


A wide range of optically pure SWNT samples can be produced in one density gradient centrifugation step

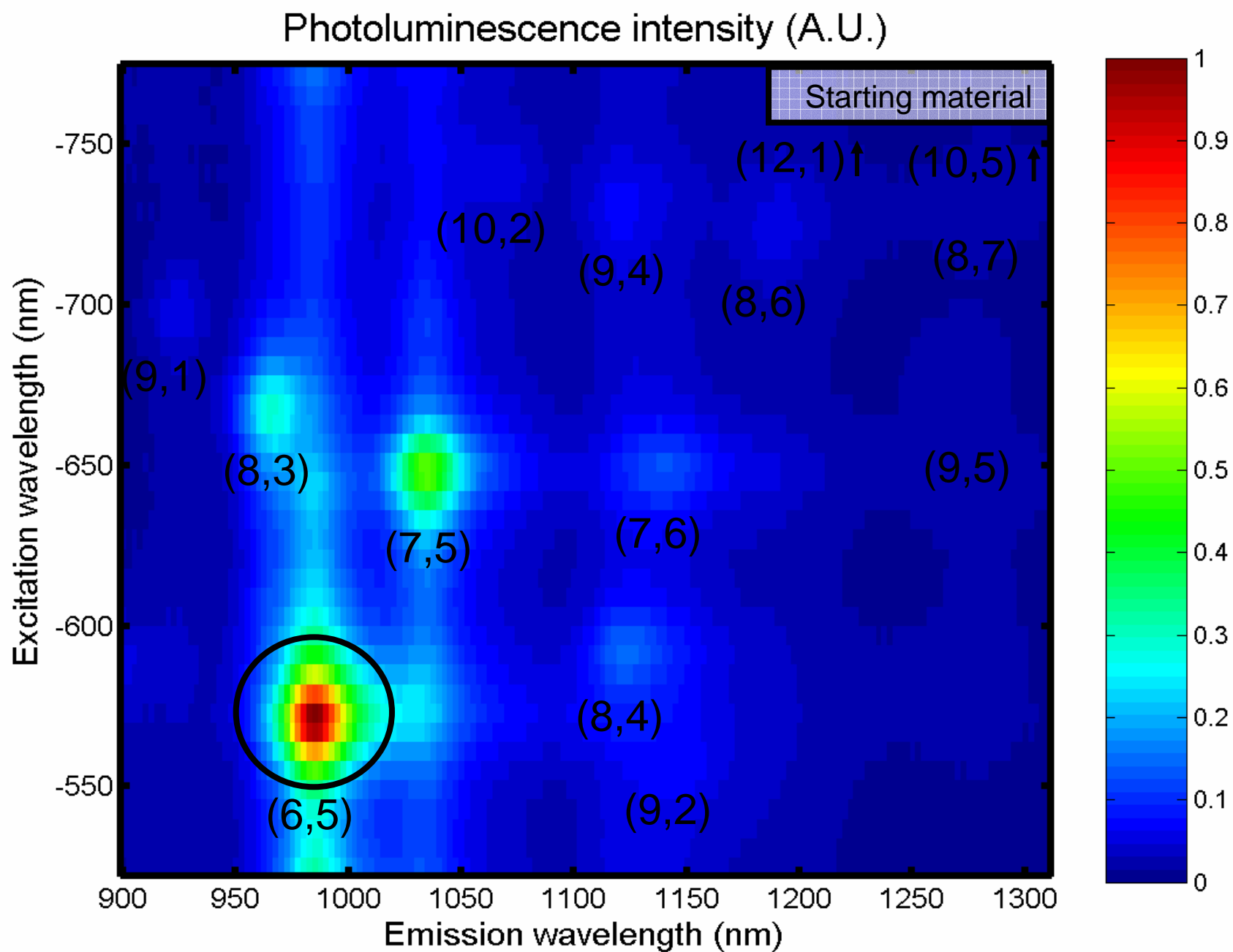
(Raw material = HiPCO SWNTs)

Multiple Iterations of Purification

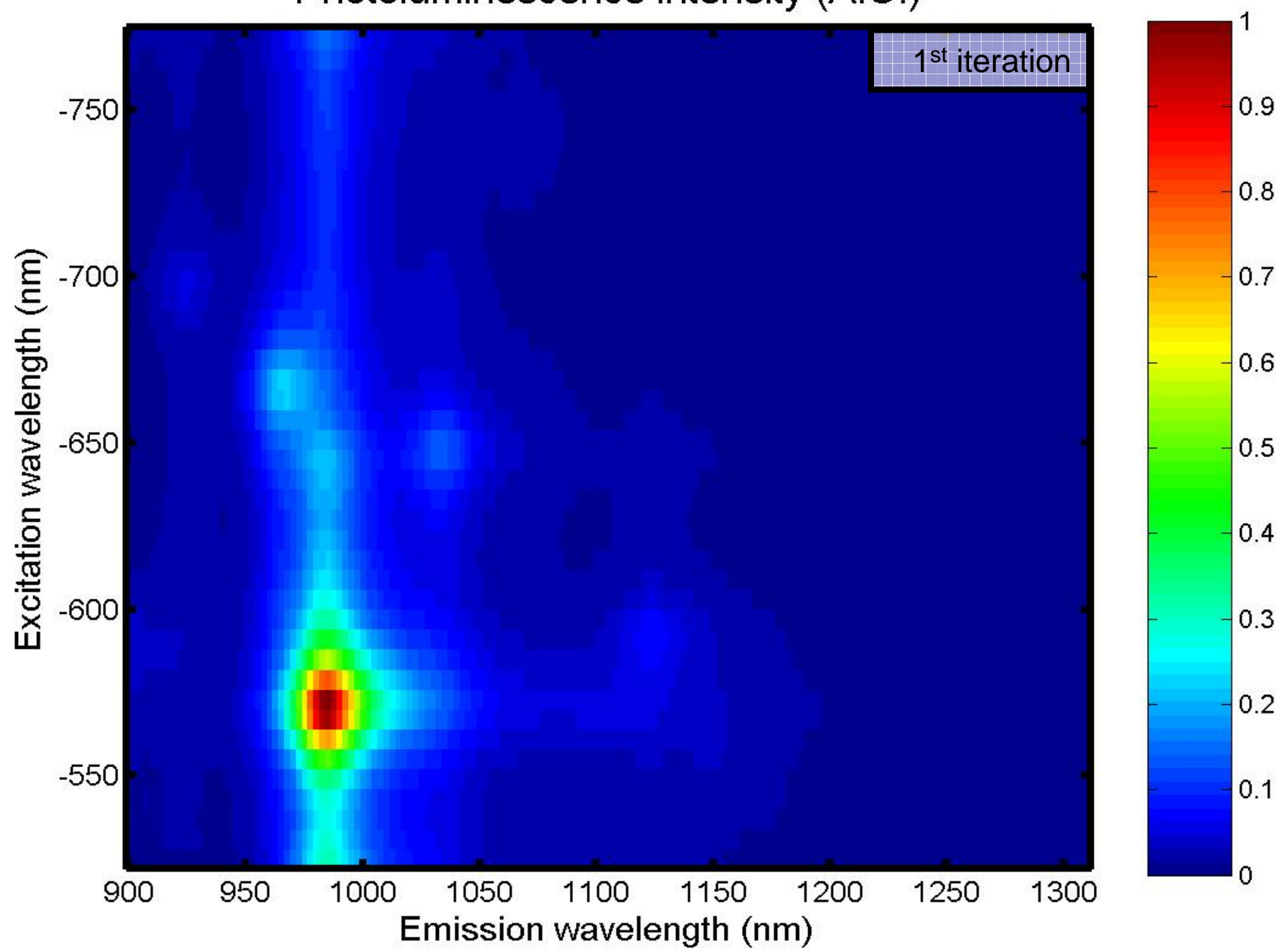
Nature Nanotechnology, 1, 60 (2006).



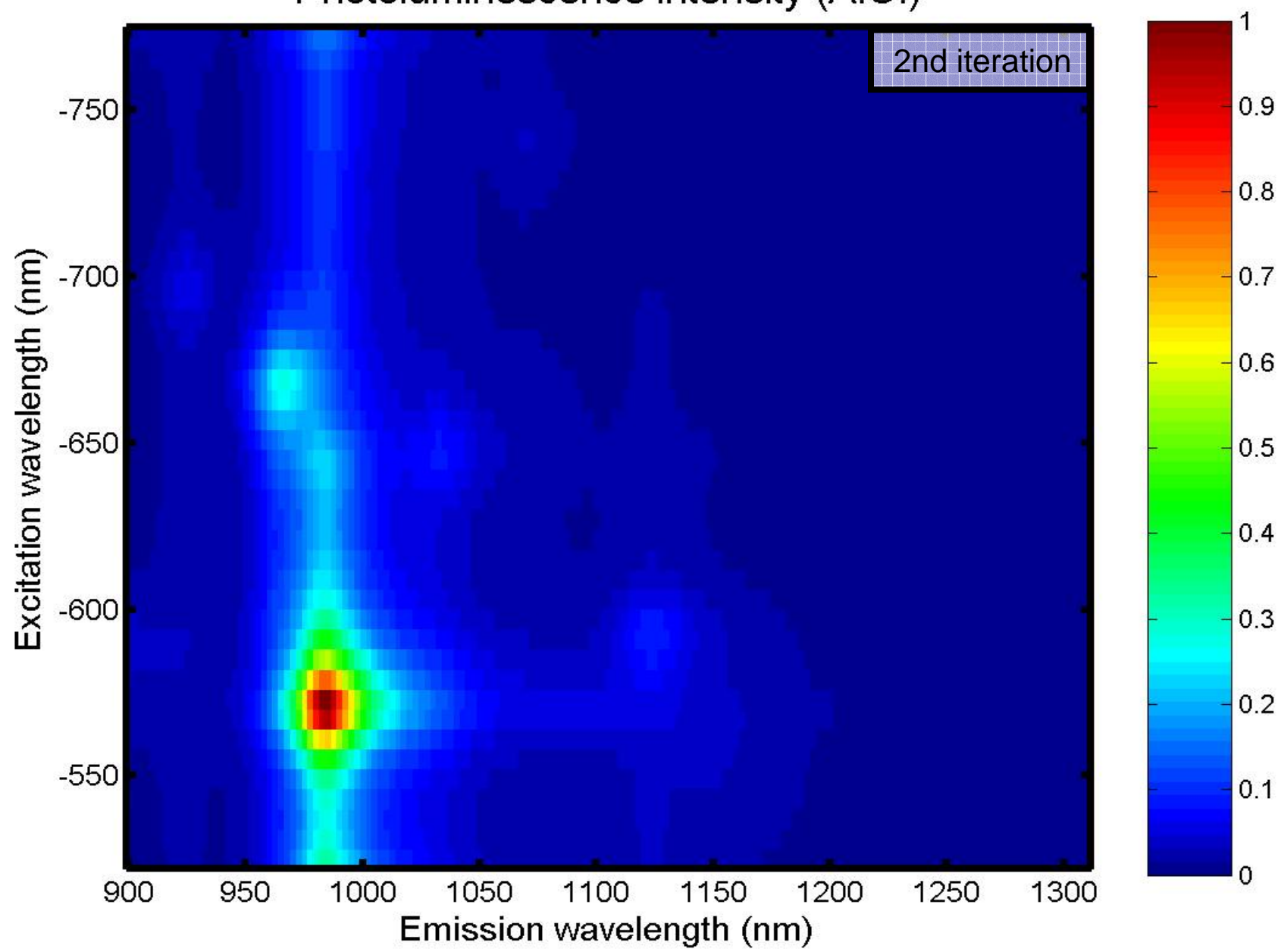
- Remove a fraction (in which the concentration of the target chirality is maximized)
- Re-run it in a 2nd gradient
- Repeat



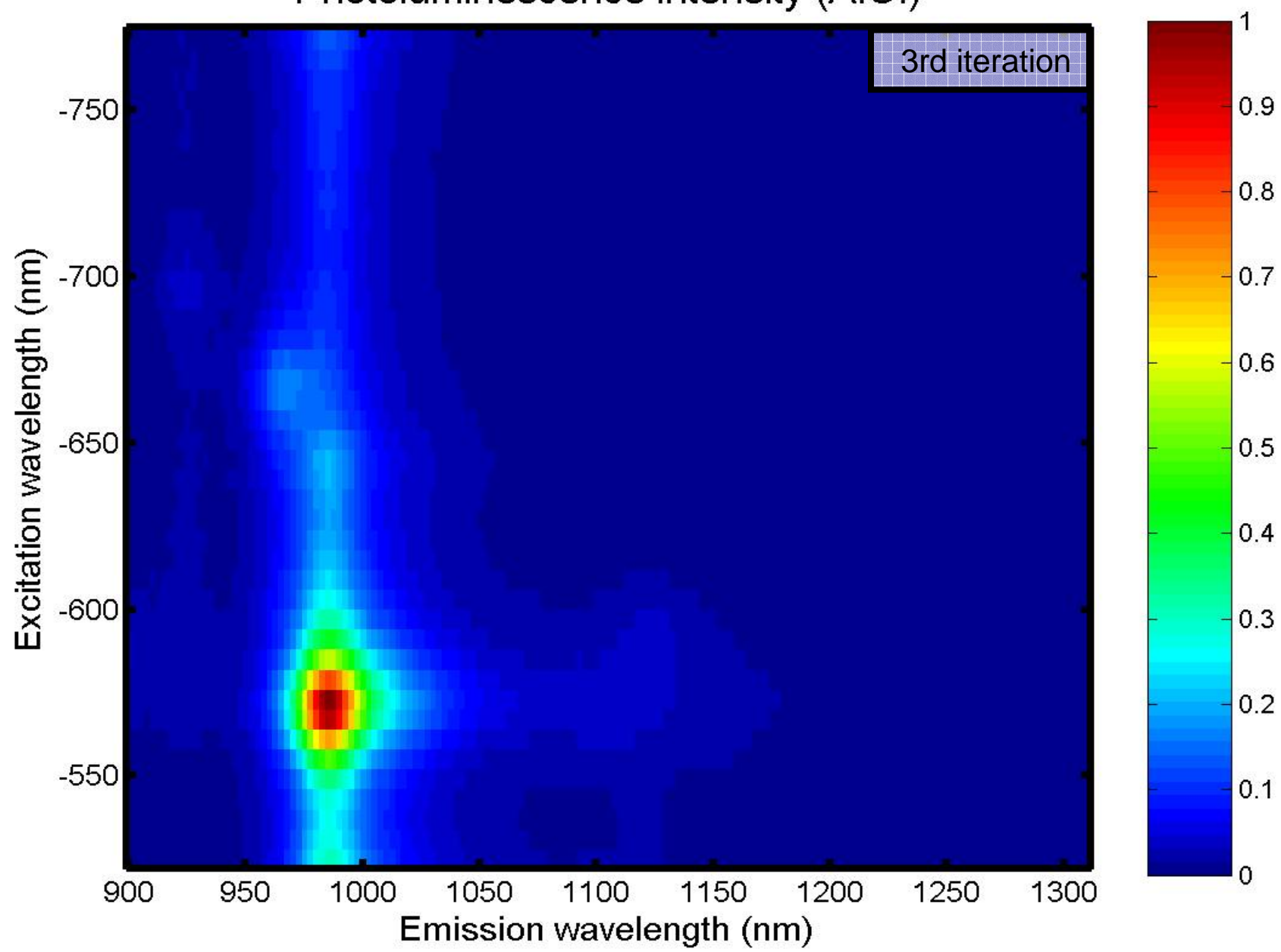
Photoluminescence intensity (A.U.)



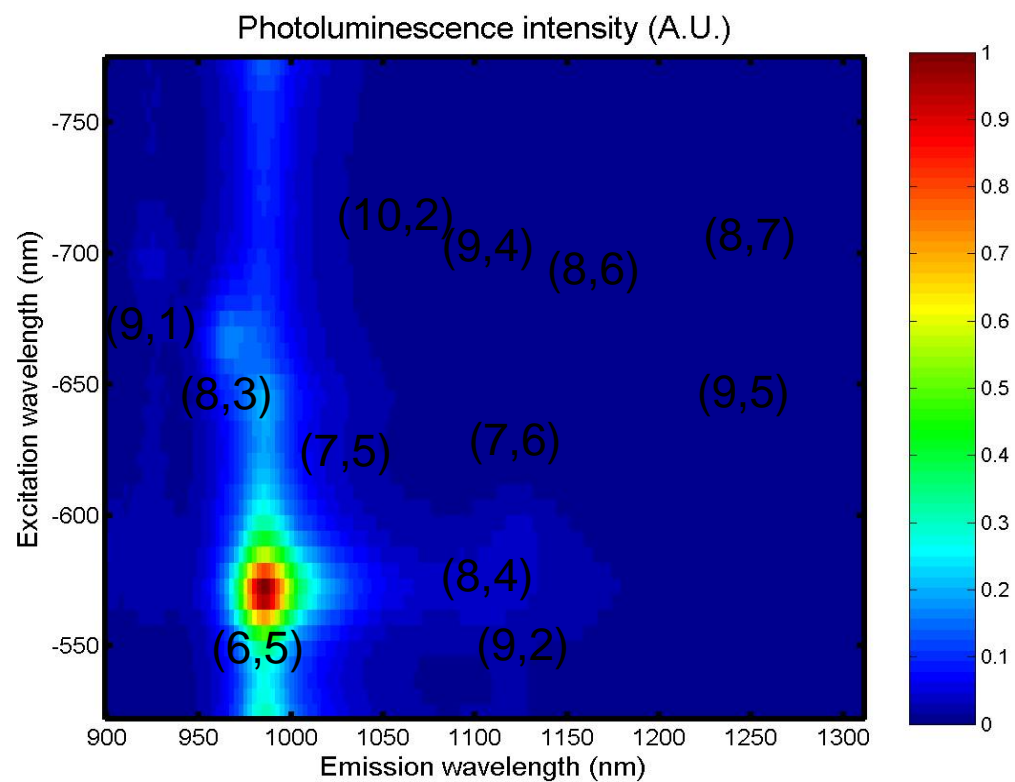
Photoluminescence intensity (A.U.)



Photoluminescence intensity (A.U.)

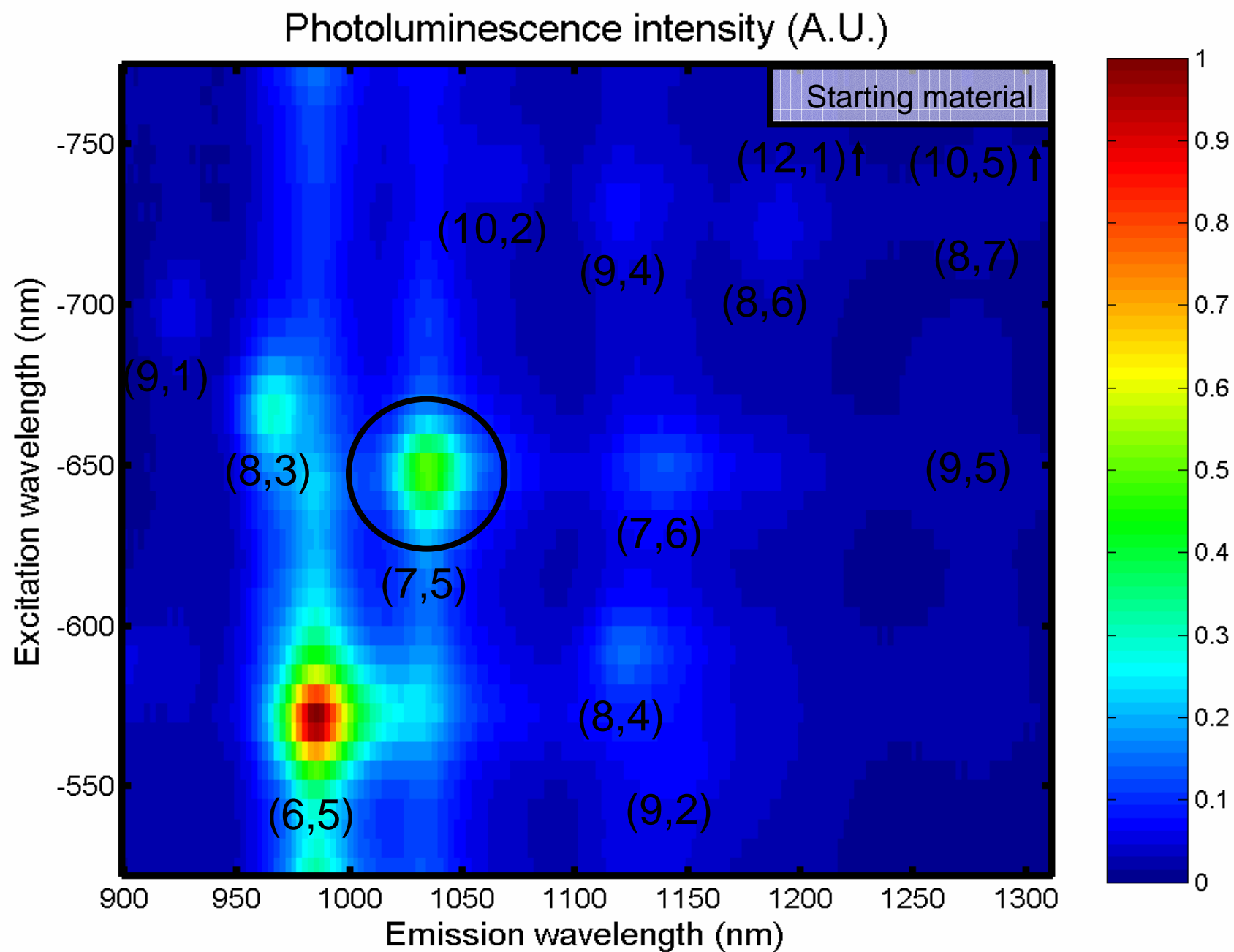


> 97% within 0.02 nm of mean diameter

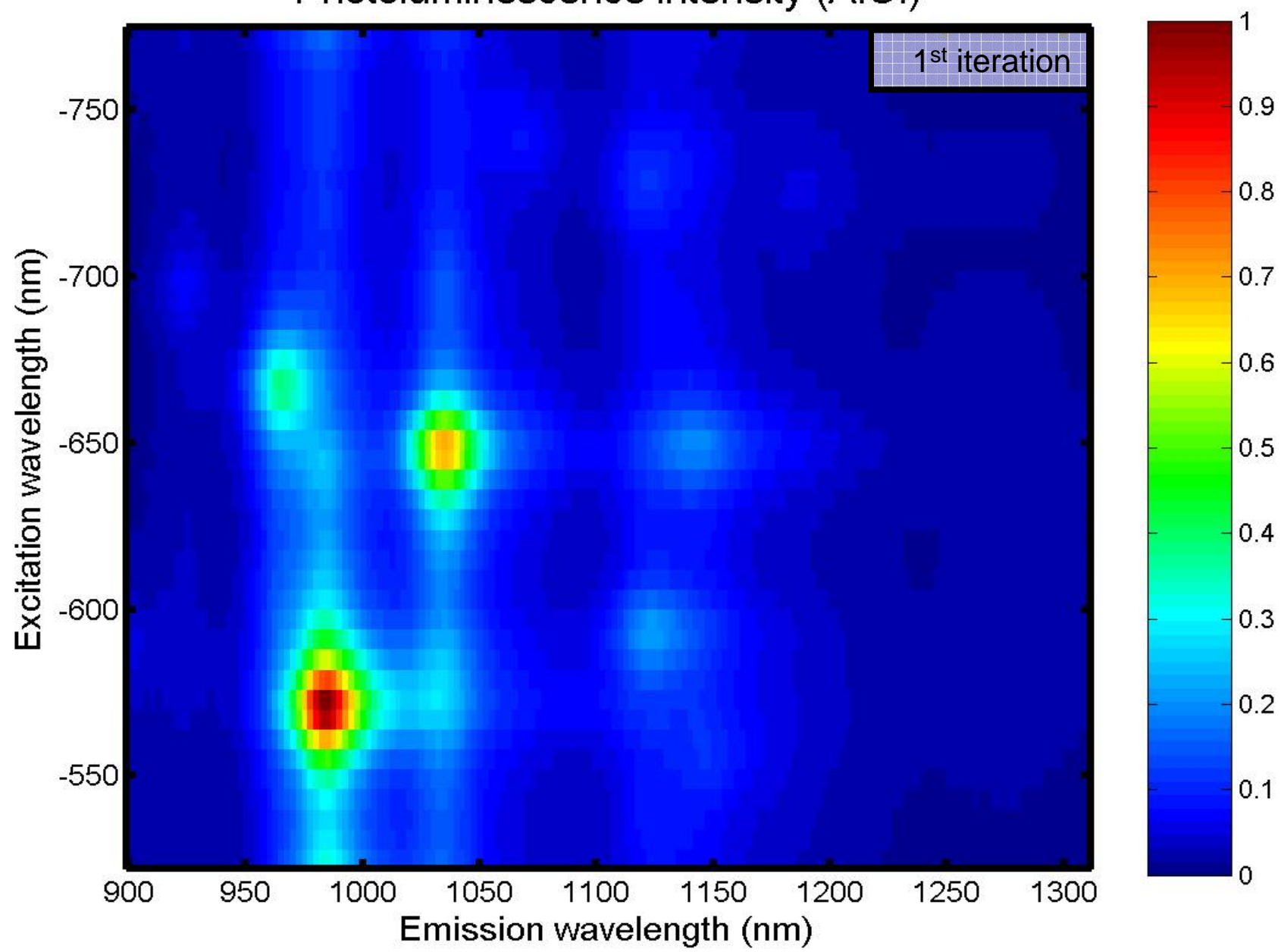


Mean = 0.76 nm

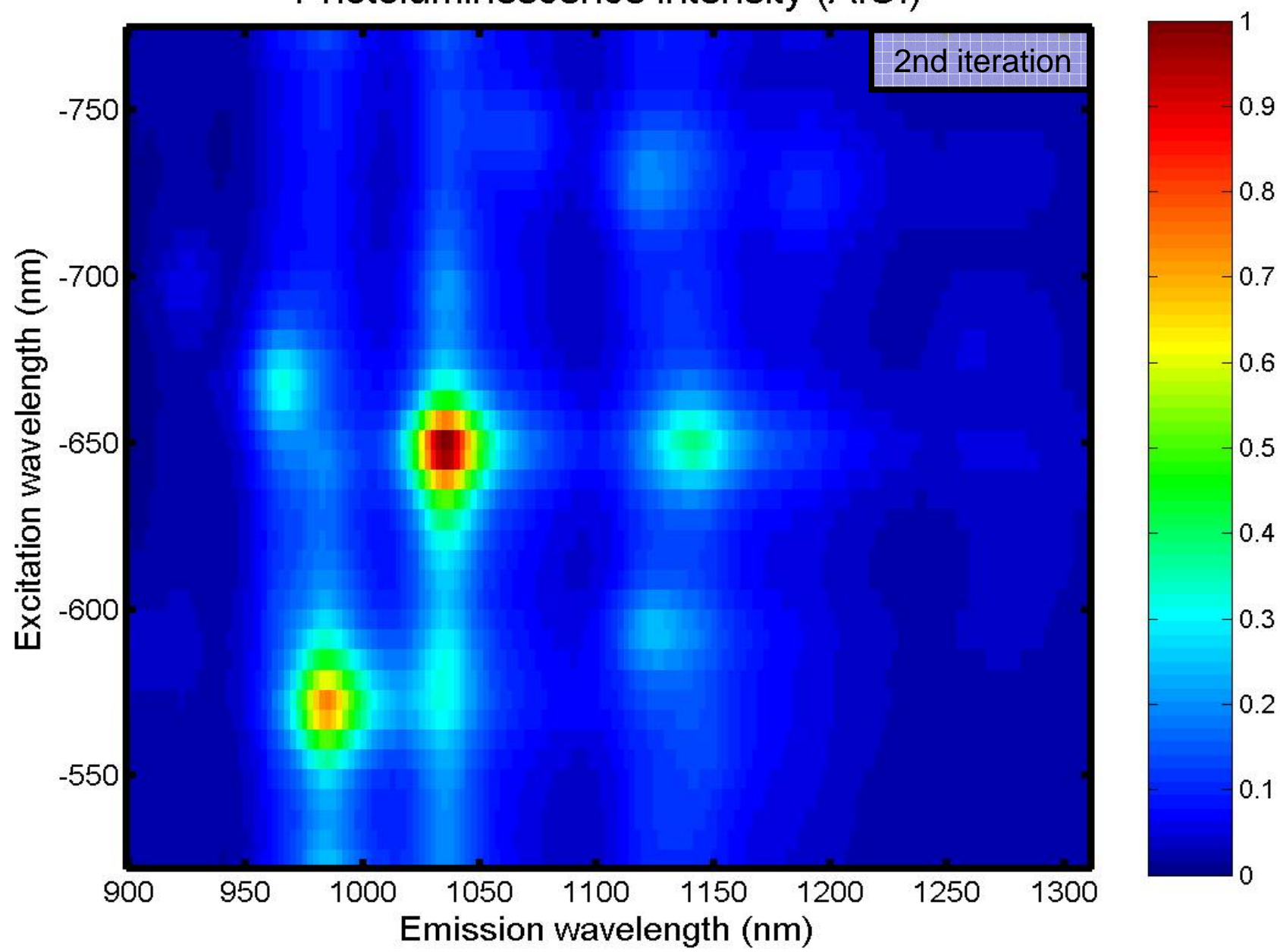
Chirality	Diameter (Å)	Initial	(6, 5) purf.
(6, 5)	7.57	45.41%	83.64%
(9, 1)	7.57	1.92%	2.39%
(8, 3)	7.82	11.46%	11.04%
(9, 2)	8.05	1.00%	0.04%
(7, 5)	8.28	23.01%	0.66%
(8, 4)	8.40	5.02%	1.48%
(10, 2)	8.84	1.78%	0.61%
(7, 6)	8.94	4.34%	0.08%
(9, 4)	9.15	2.55%	0.00%
(8, 6)	9.65	2.33%	0.00%
(9, 5)	9.75	0.32%	0.03%
(8, 7)	10.32	0.86%	0.04%



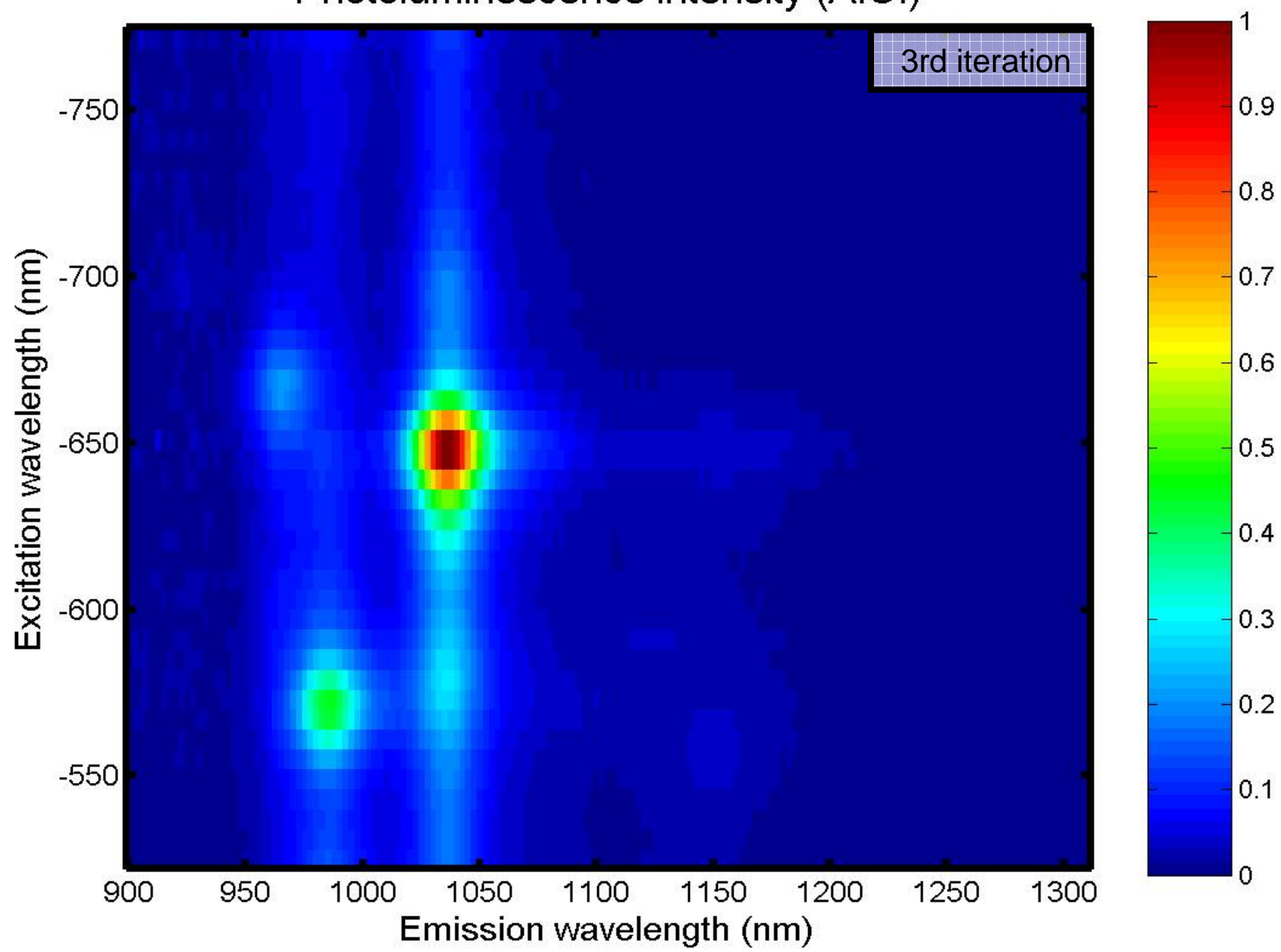
Photoluminescence intensity (A.U.)



Photoluminescence intensity (A.U.)



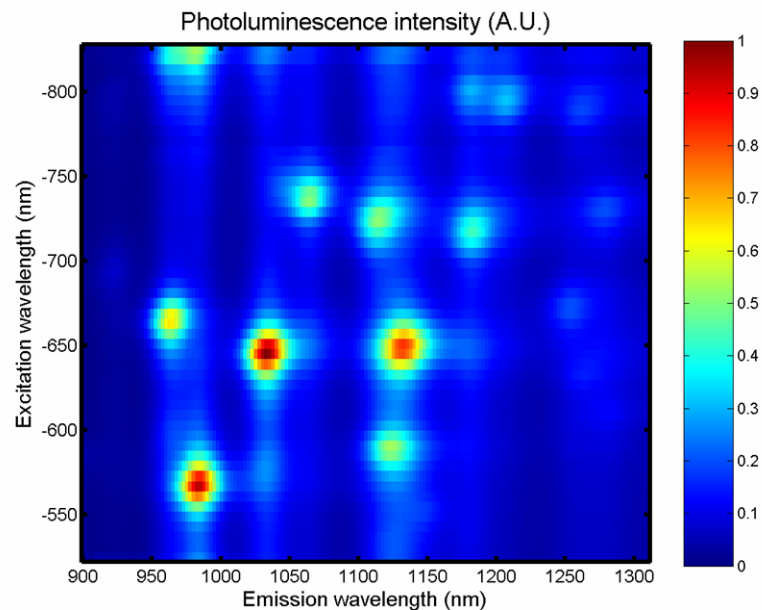
Photoluminescence intensity (A.U.)



Diameter Tunability with Co-Surfactants

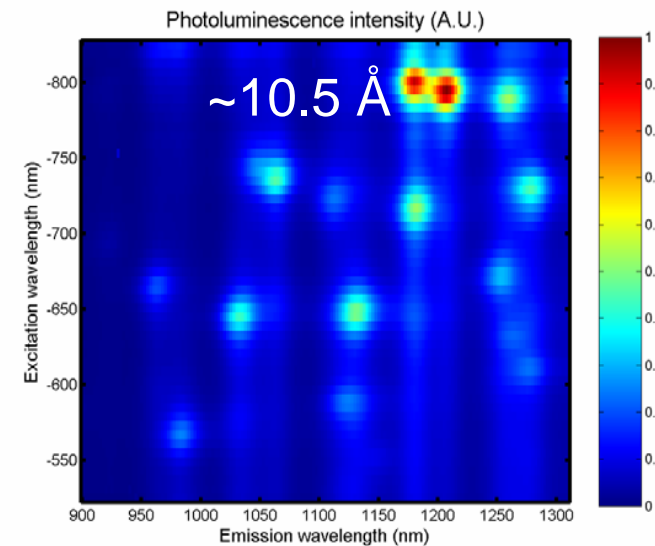
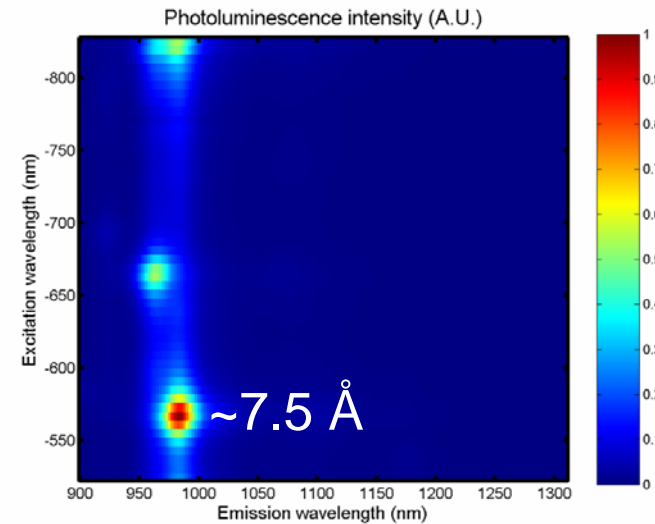
Nature Nanotechnology, 1, 60 (2006).

3 parts sodium dodecyl sulfate,
7 parts sodium cholate



Smaller
diameters

Larger
diameters



Purification of Large Diameter SWNTs

Collaboration with Phaedon Avouris (IBM)

- CoMoCAT-grown and HiPCO-grown SWNTs (7-11 Å) are possibly too small for electronics (large Schottky barrier).
- Can we separate tubes in the 11-16 Å range (laser-ablation)?

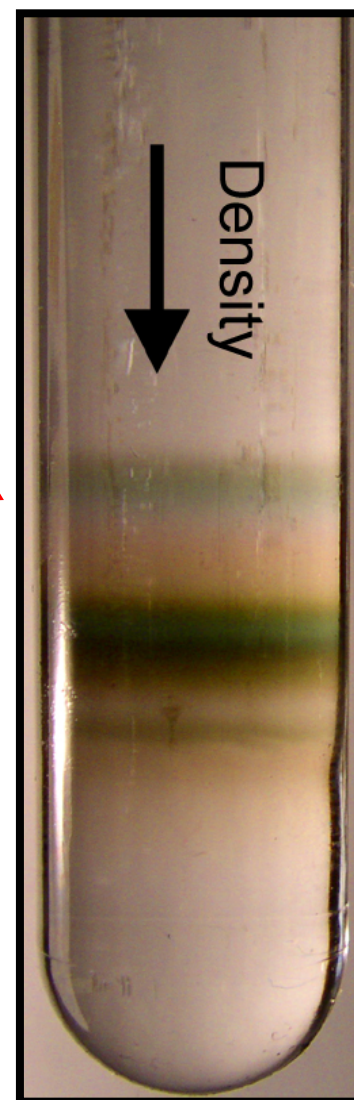
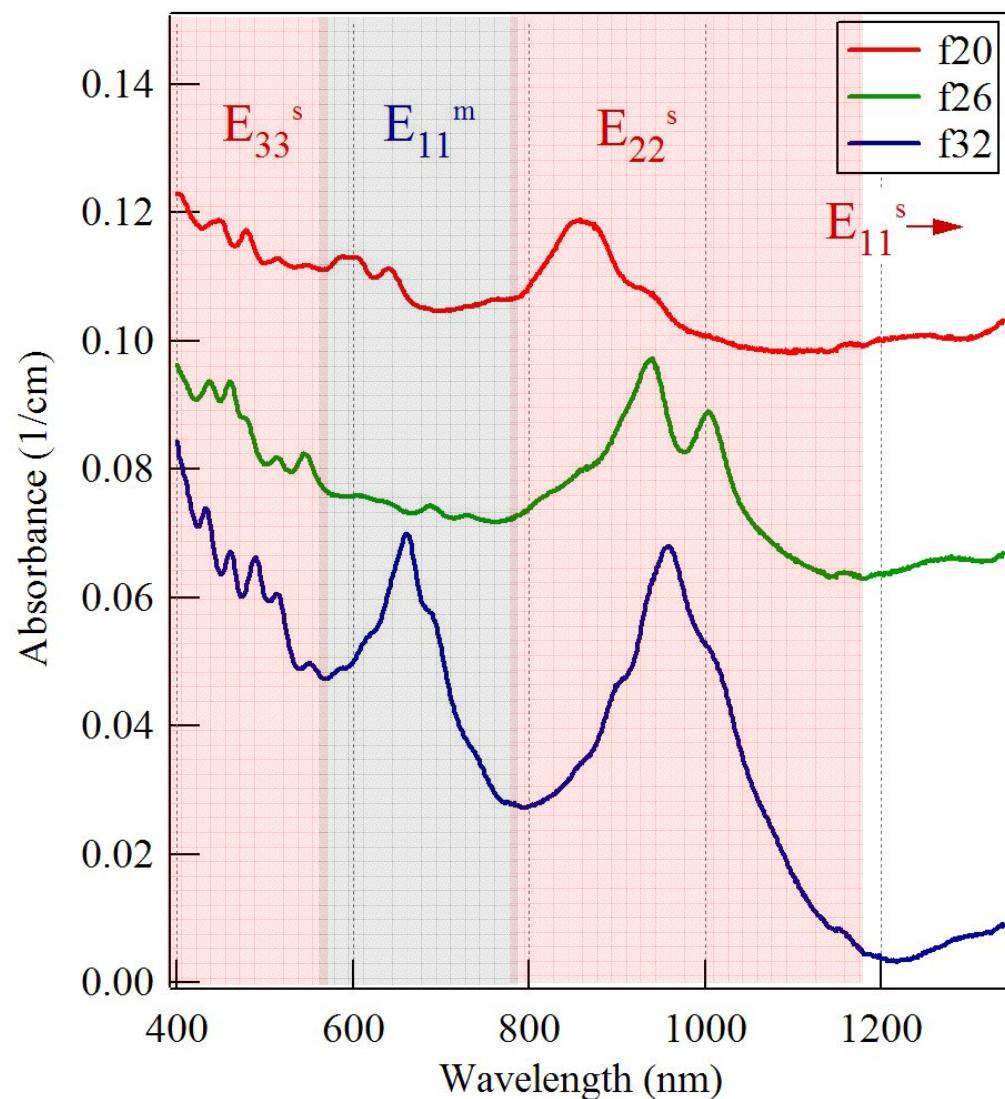
YES

Sodium cholate encapsulated
SWNTs grown by the laser
ablation method after separation
in a density gradient



Purification by Diameter and Electronic Type

Nature Nanotechnology, **1**, 60 (2006).

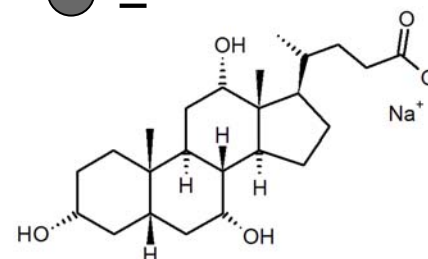
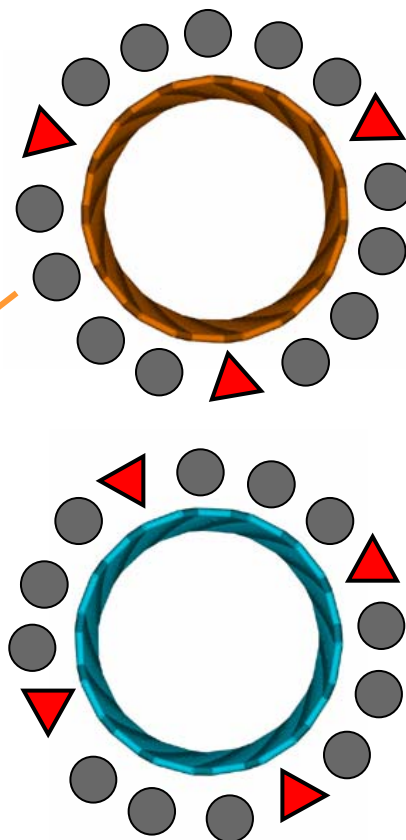


Electronic Type Sensitivity with Co-Surfactants

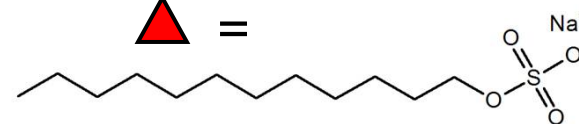
Nature Nanotechnology, 1, 60 (2006).



== semiconducting
== metallic



(sodium cholate)

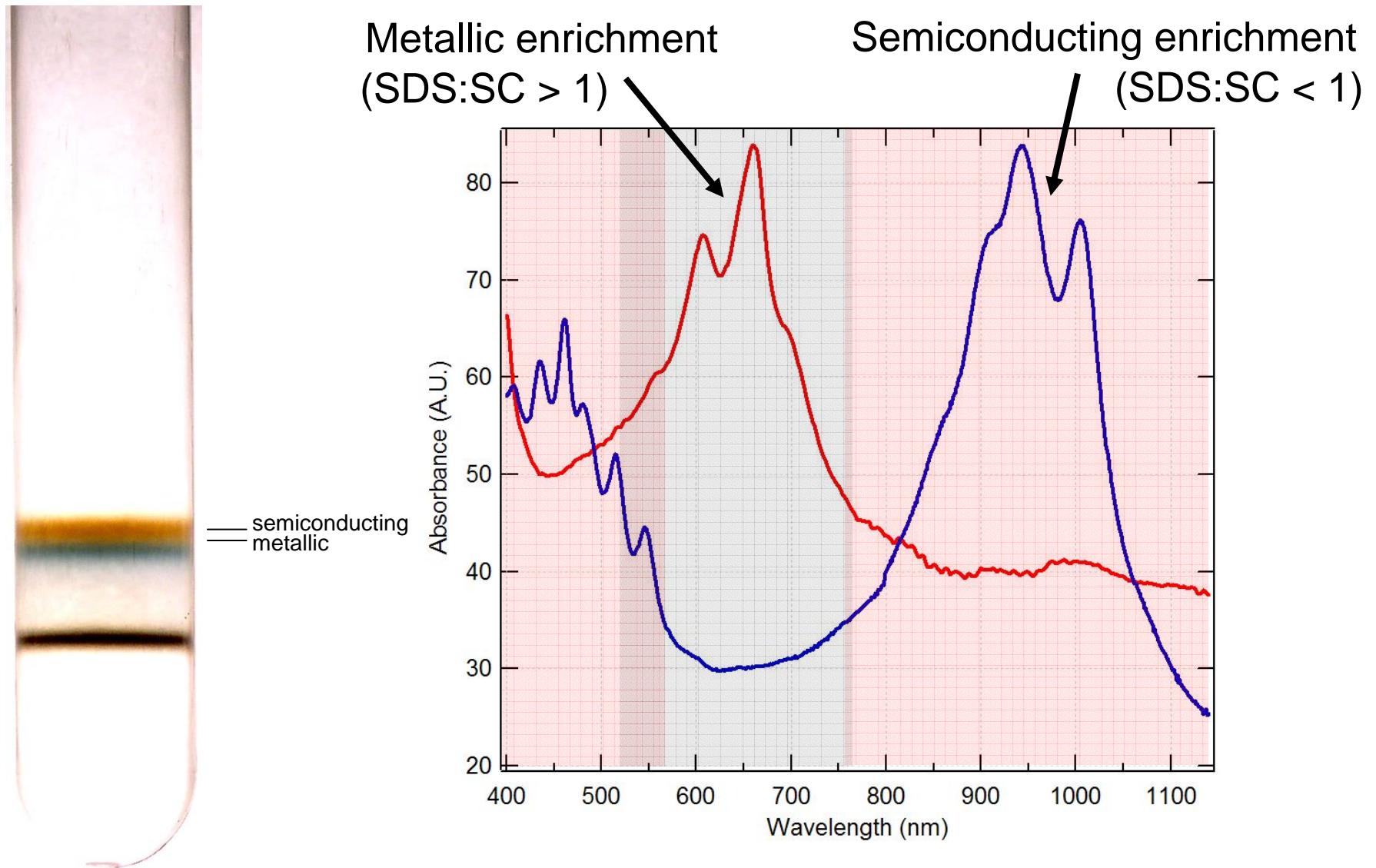


(sodium dodecyl sulfate)

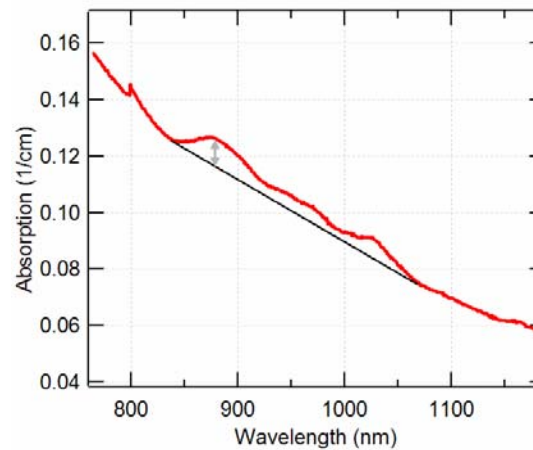
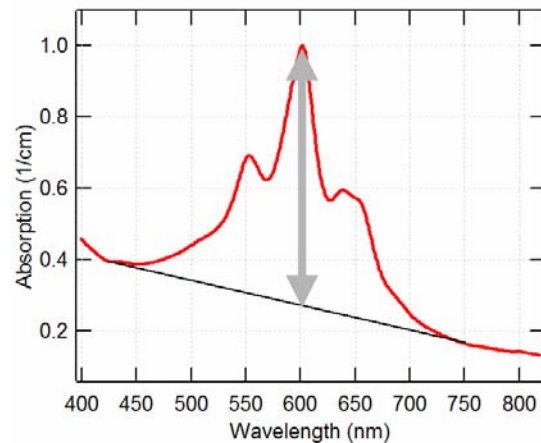
Hypothesis: Different surfactants have slightly different affinities toward one electronic-type

Metal versus Semiconductor Separation

Nature Nanotechnology, 1, 60 (2006).



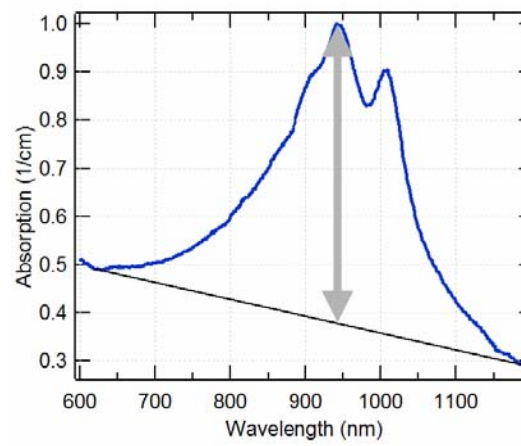
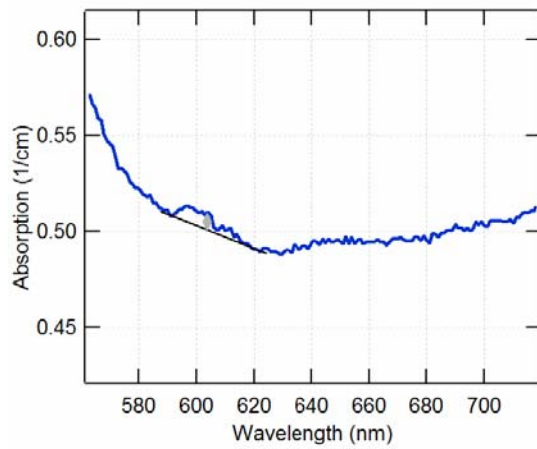
Quantification of Electronic Type Separation



Analysis of optical
absorption spectrum



~99.3% metallic



Analysis of optical
absorption spectrum



~97.5% semiconducting

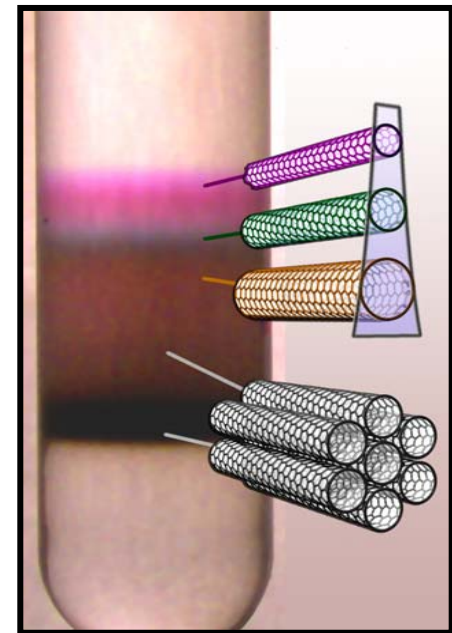
Desired Attributes of a SWNT Purification Process

How does density gradient centrifugation of surfactant/SWNTs stand up to our criteria?

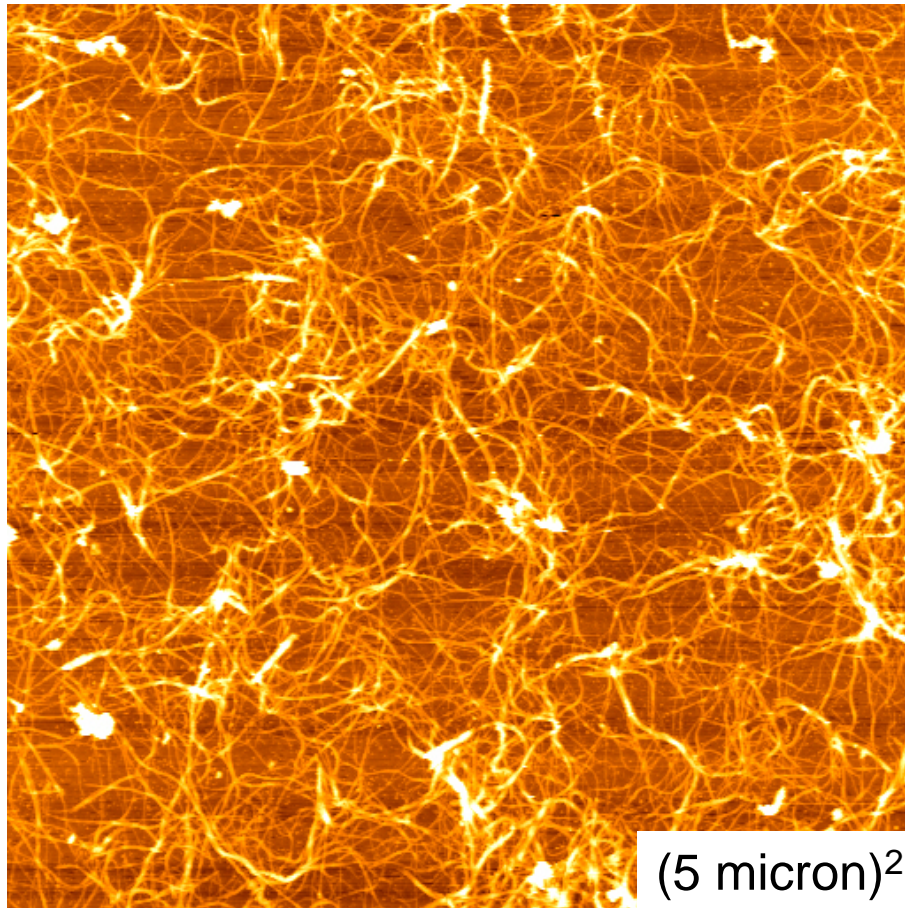
- Scalable (YES)
- Compatible with SWNTs of all lengths (YES) and diameters (YES)
- Utilizes non-covalent (YES) / reversible (YES) functionalization
- Iteratively repeatable (YES)
- Economical (YES)

Outline

- Motivation and background information
- Density gradient centrifugation of DNA encapsulated SWNTs
- Density gradient centrifugation of surfactant encapsulated SWNTs
- Applications and commercialization



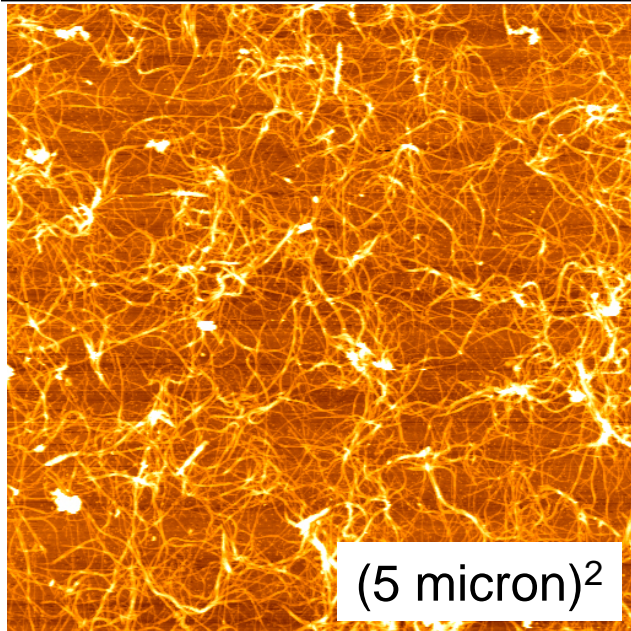
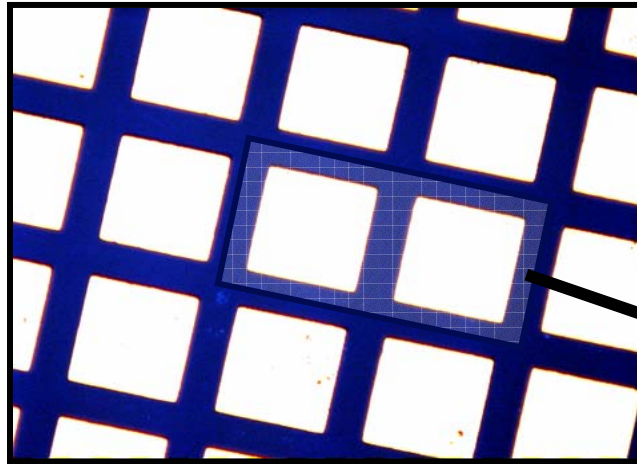
Possible Applications for Purified SWNTs



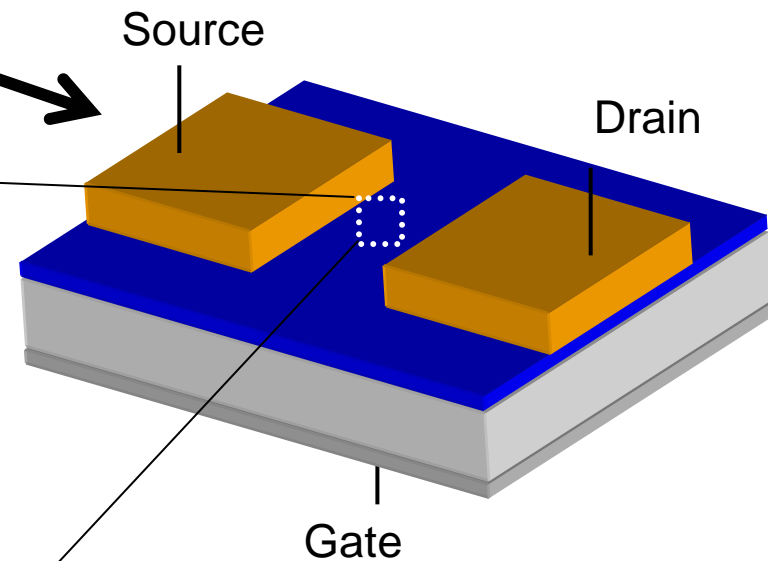
- Flexible, transparent logic using films of pure semiconducting SWNTs
- Flexible, transparent conductors using films of pure metallic SWNTs
- Multi-analyte optical / electronic sensors
- Controlled conductivity films for cell growth

Field Effect Transistors from SWNT Films

Nature Nanotechnology, 1, 60 (2006).

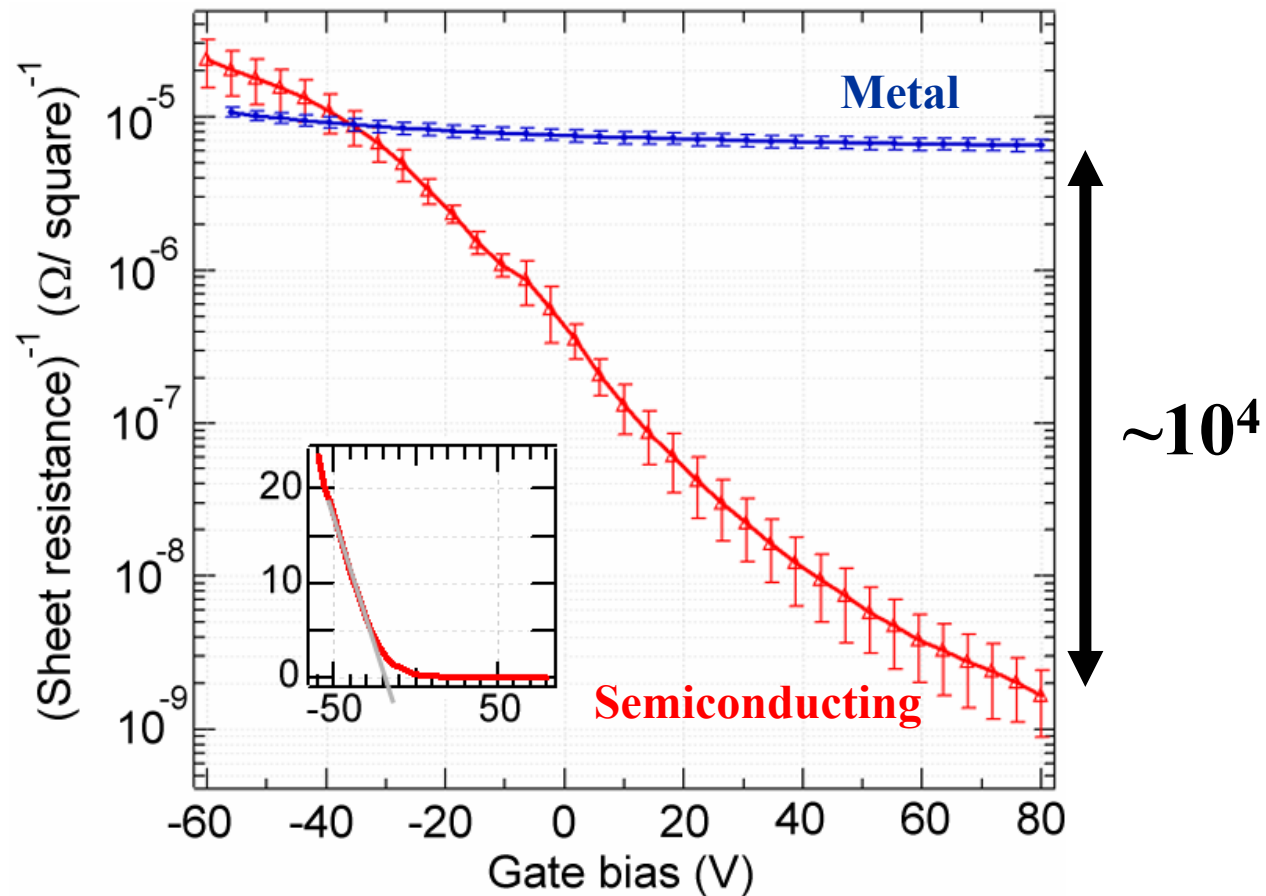


Field Effect Transistor (FET):



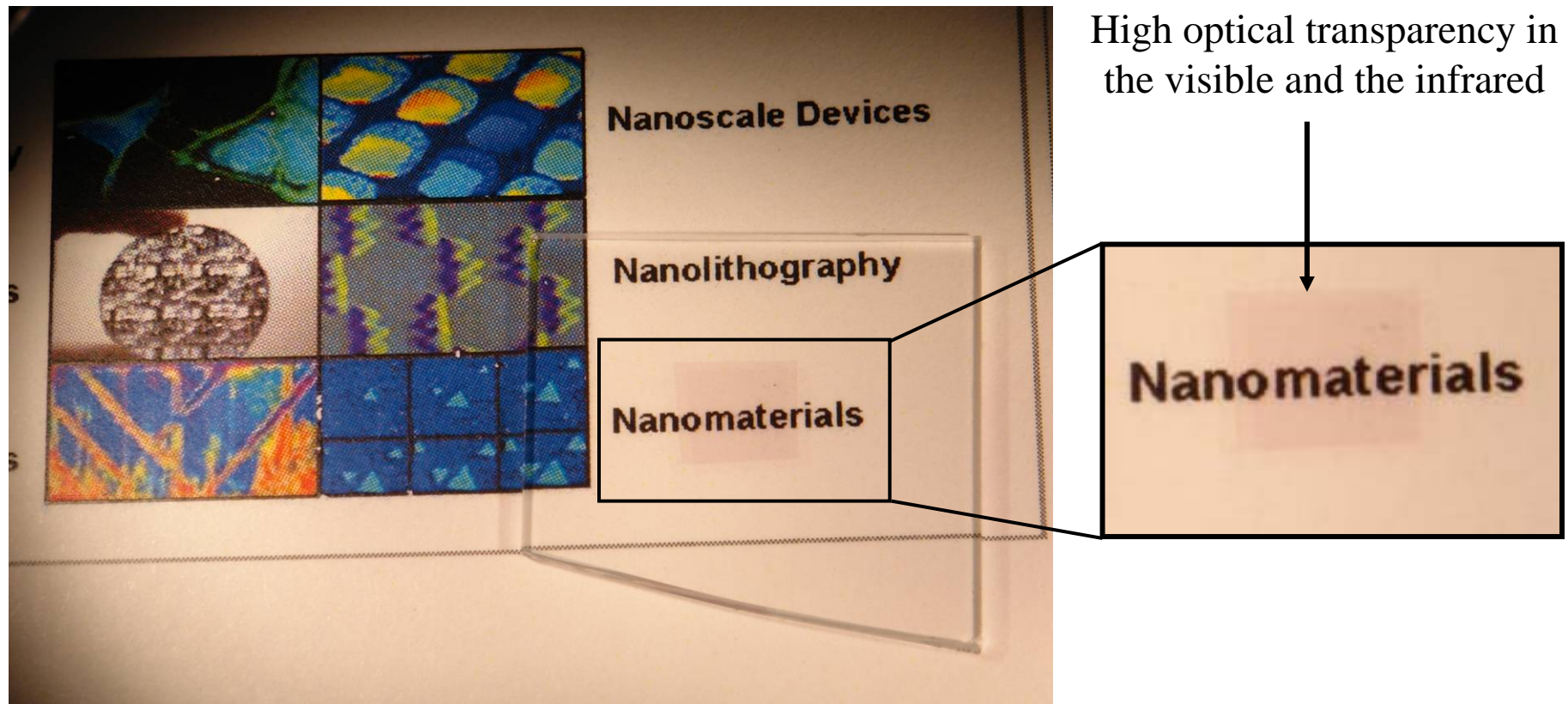
Metal versus Semiconductor FETs

Nature Nanotechnology, **1**, 60 (2006).



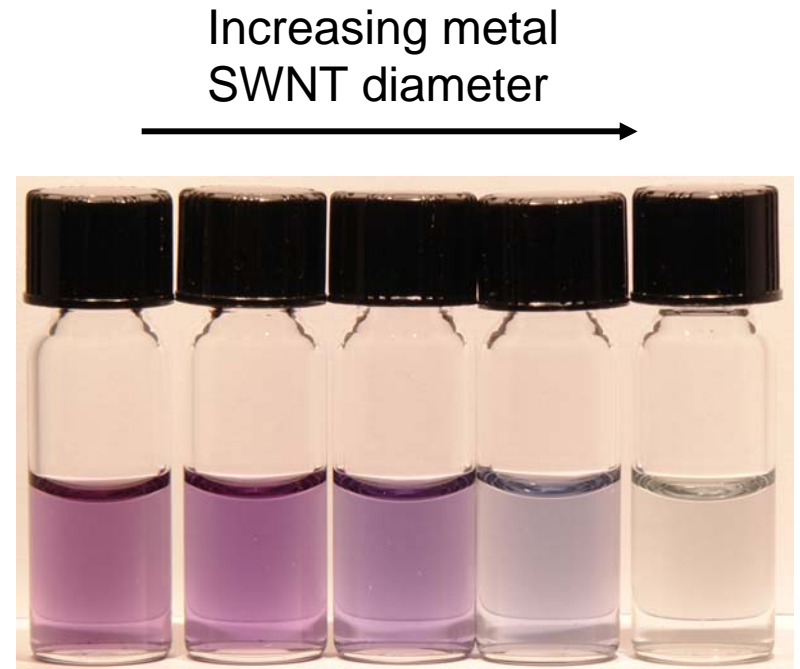
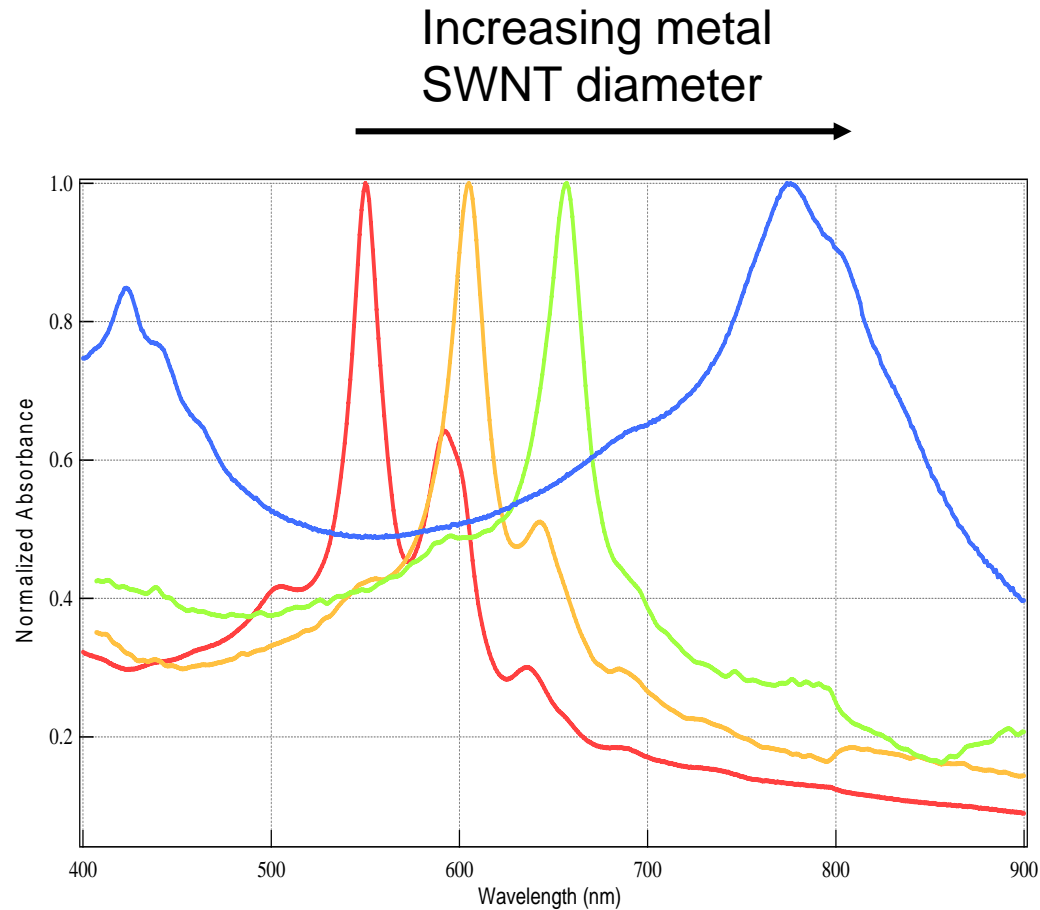
Semiconducting SWNT films: $\mu > 20 \text{ cm}^2/\text{V}\cdot\text{sec}$

Transparent Conductors from Purified Metallic SWNT Films



Sheet resistance decreases by $\sim 10\times$ when using metal SWNTs sorted via density gradient centrifugation

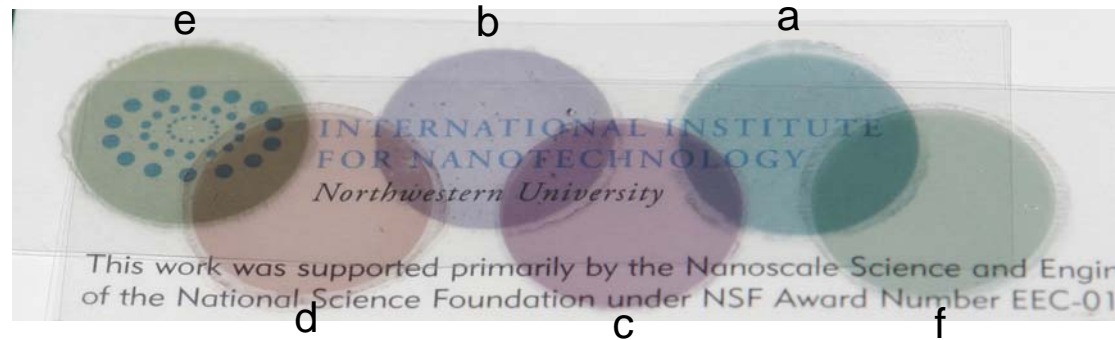
Diameter Sorting Enables Metallic SWNT Films with Tunable Optical Absorption



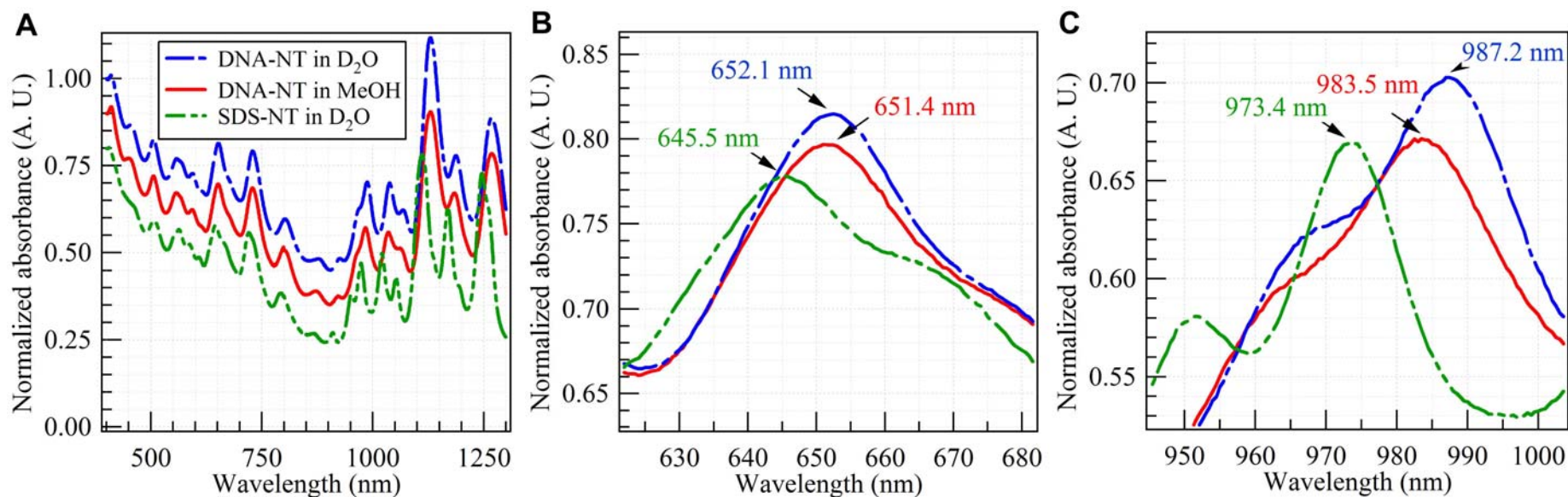
**In addition, > 95 % transparency in the IR (2-2.6 μm)
for sheet resistance < 100 ohms/square.**

Semi-Transparent Conductive SWNT Stained Glass

- The topmost buoyant bands contain metallic SWNTs sorted by diameter
- Diameter sorting produces dramatic differences in SWNT color



Multi-analyte Optical Biosensors from Purified Semiconducting SWNTs



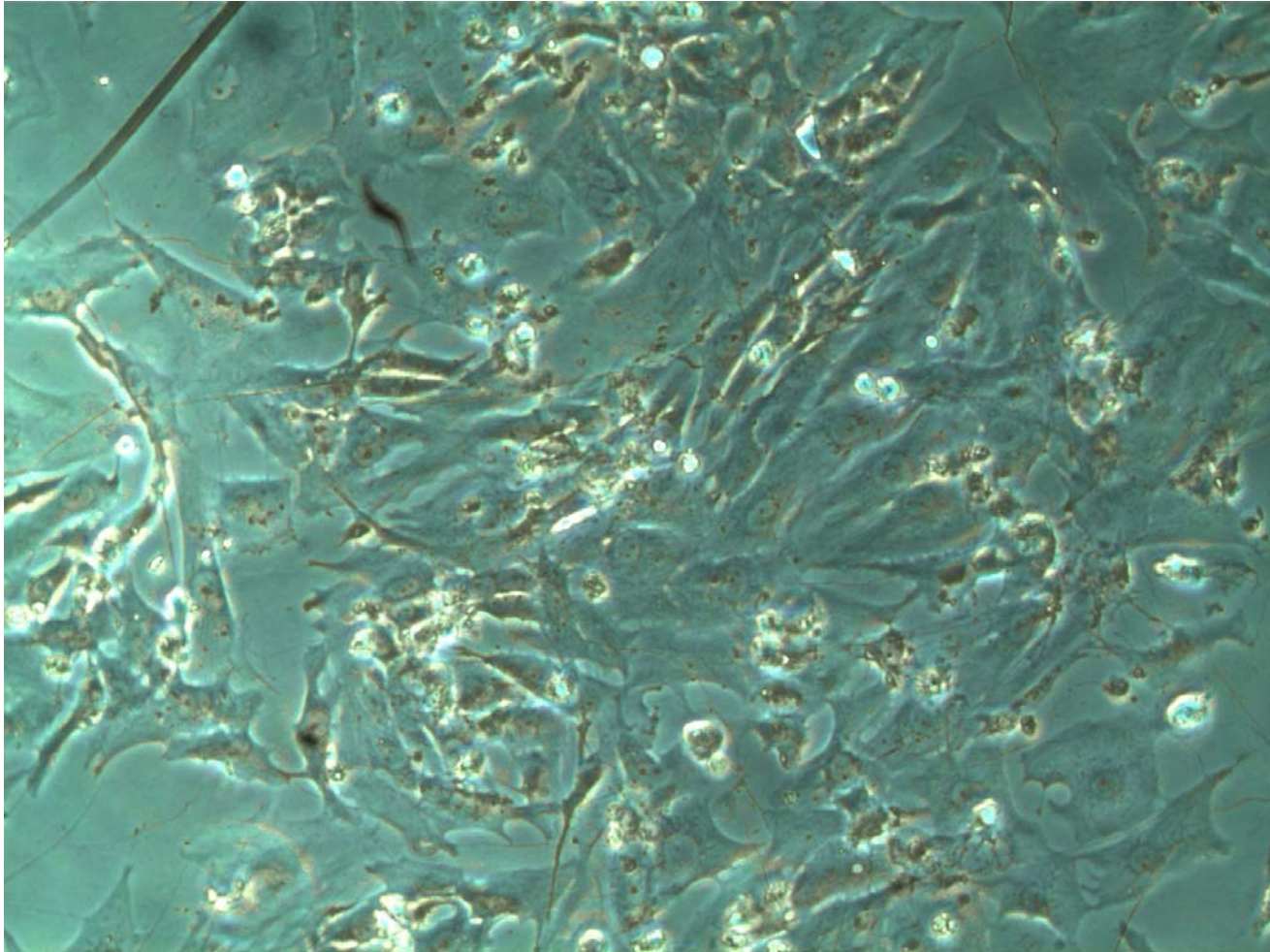
Solution	E ₁₁ red-shift	E ₂₂ red-shift
SDS-NT in D ₂ O	0 meV	0 meV
DNA-NT in methanol	13.1 meV	17.4 meV
DNA-NT in D ₂ O	17.8 meV	19.4 meV

Environment	Static relative dielectric constant
Dodecane (C ₁₂ H ₂₆)	2.0
Methanol	33
Heavy water	80

- Red-shift observed with increasing external dielectric constant.
- Suggests possibility for optically based biosensors using SWNTs.

Cardiomyocytes on SWNT Thin Films

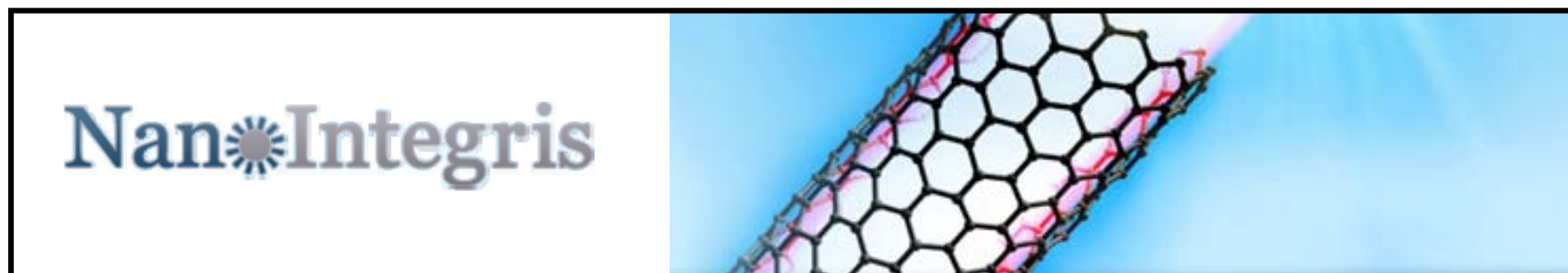
Collaboration with Samuel Stupp (NU Medical School)



Cardiomyocytes on carbon nanotube thin film after 7 days

Commercialization: NanoIntegris

<http://www.nanointegris.com/>

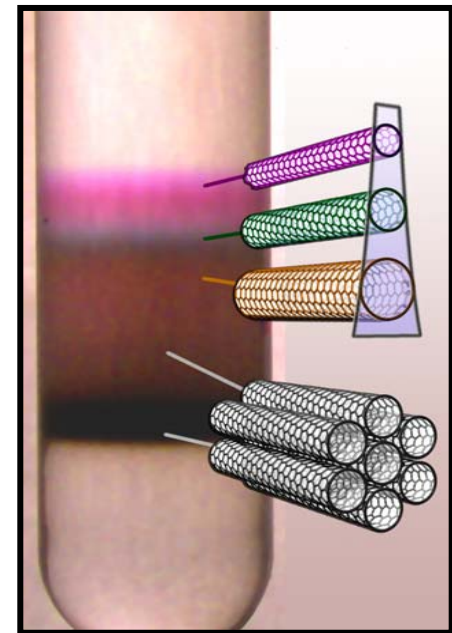


- Start-up company founded in February, 2007.
- NanoIntegris is scaling up the DGU process in an effort to bring high performance SWNTs to the scientific community.
- Product line is called IsoNanotubes™:

Product	Description
IsoNanotubes-M	Metallic SWNTs
IsoNanotubes-S	Semiconducting SWNTs
IsoNanotubes-D	Uniform Diameter SWNTs

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